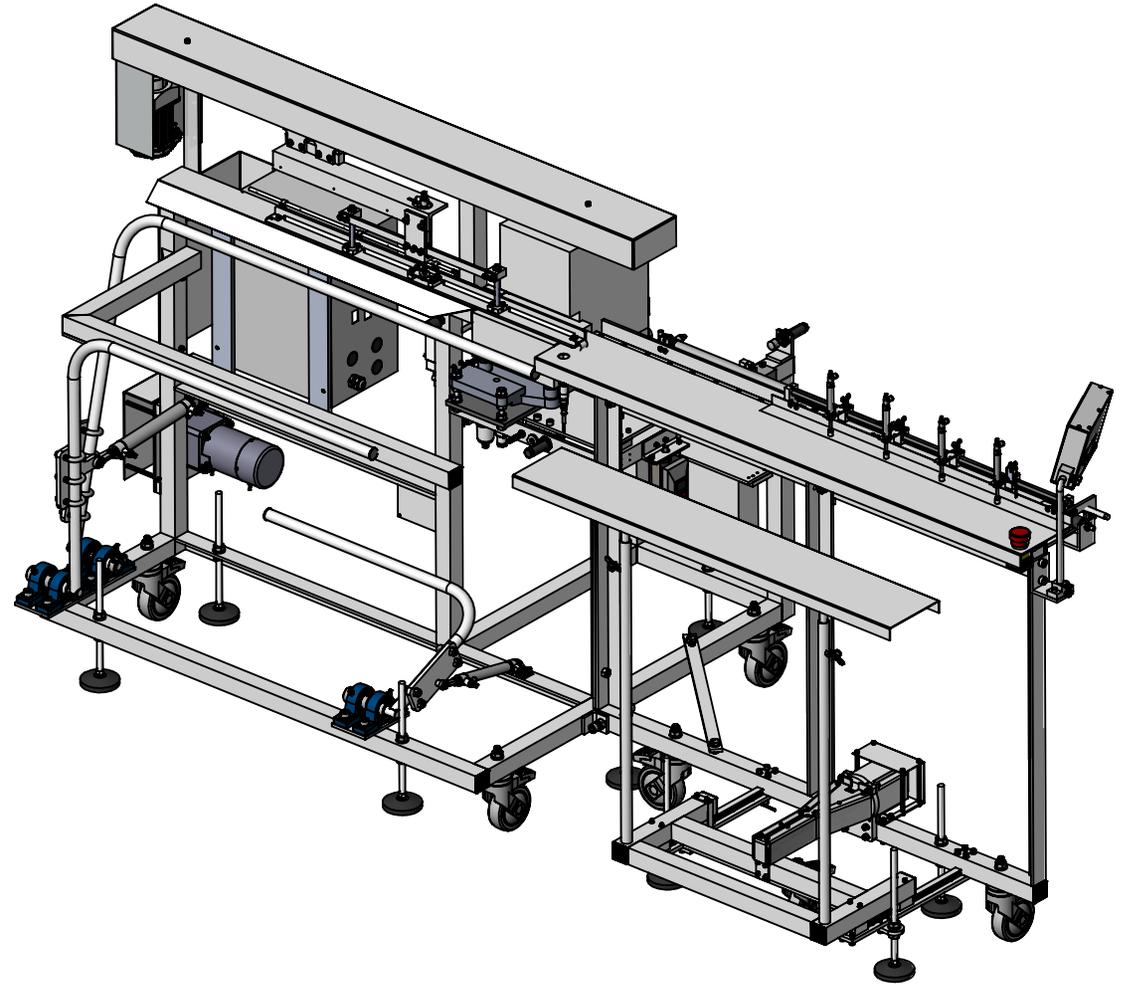
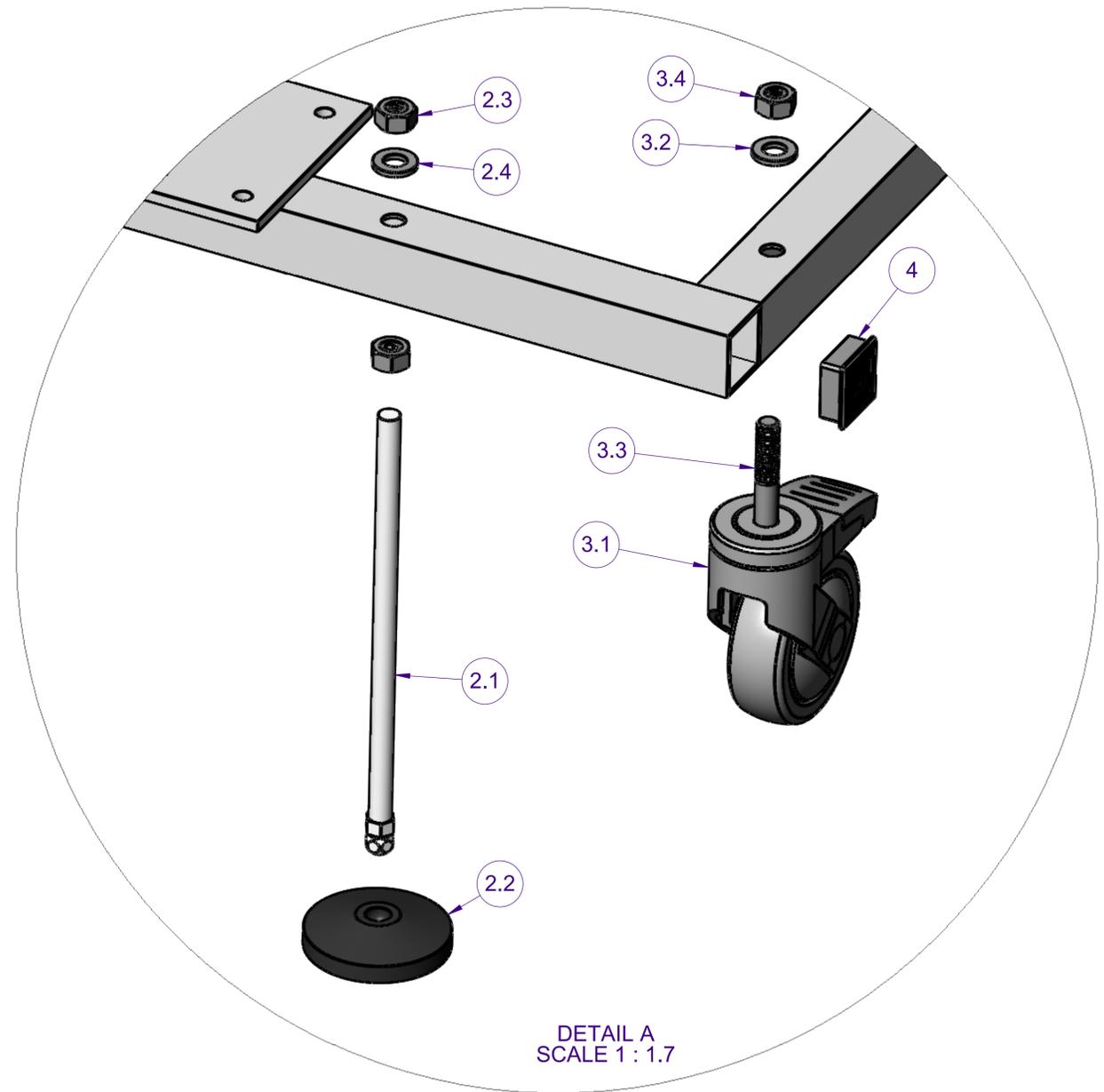
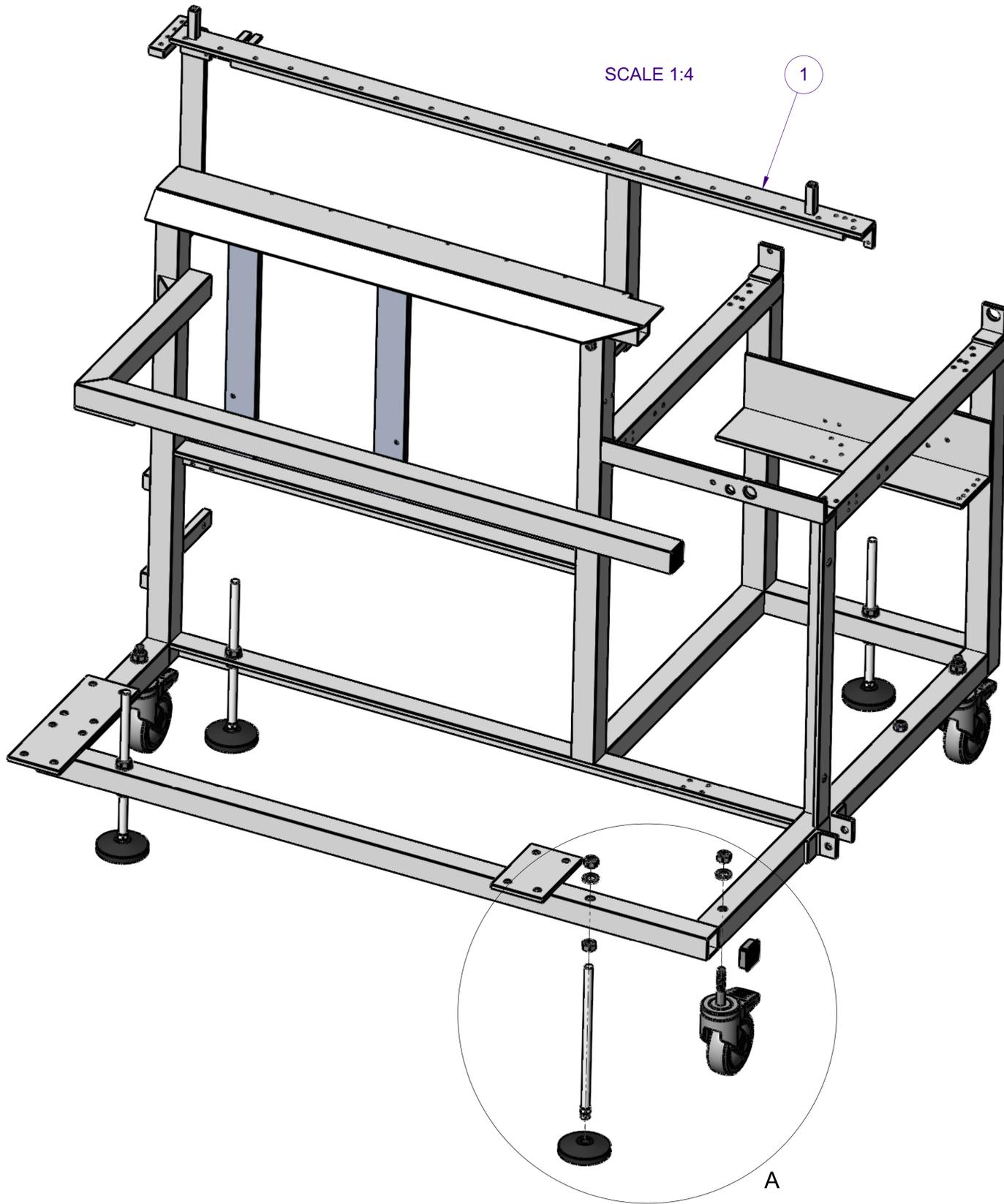




GTN2068 PARTS LIST



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016095A	MAIN WELDED STAND	1
2	G016186	ASM, LEVELER	4
2.1	G015249	THREADED ROD, M12 X 250	1
2.2	G009428	LEVELING FOOT BASE (W4-5H)	1
2.3	GN00D00	M12 NUT	1
2.4	GWFD000	M12 FW	1
3	G016187	ASM CASTER	3
3.1	G007130	CASTER, 3"	1
3.2	GWFD000	M12 FW	1
3.3	GSSCD75	SHCS M12 X 75	1
3.4	GN00D00	M12 NUT	1
4	G014339	SQUARE PLUG	6



Tracking No. _____

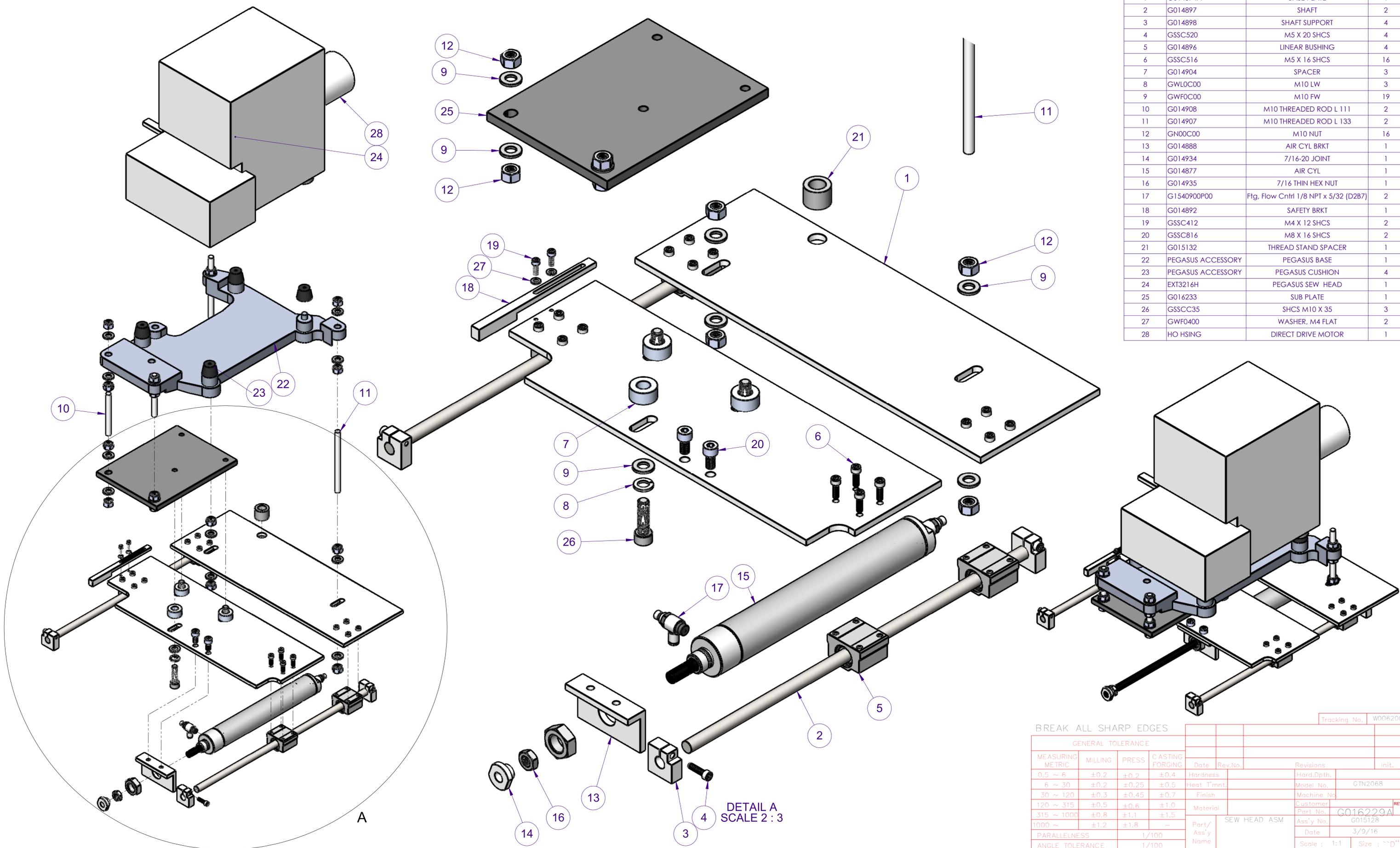
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer Part No.	REV
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	GTN2068-1
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name		Ass'y No.	
PARALLELNESS	1/100			Scale :	1:1	Size :	"D"
ANGLE TOLERANCE	1/100			Drawn By	Checked By	Approved	
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED						

DATE	REV.	DESCRIPTION	INIT.
		REVISIONS	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014874A	BASE PLATE	1
2	G014897	SHAFT	2
3	G014898	SHAFT SUPPORT	4
4	GSSC520	M5 X 20 SHCS	4
5	G014896	LINEAR BUSHING	4
6	GSSC516	M5 X 16 SHCS	16
7	G014904	SPACER	3
8	GWLOC00	M10 LW	3
9	GWFOC00	M10 FW	19
10	G014908	M10 THREADED ROD L 111	2
11	G014907	M10 THREADED ROD L 133	2
12	GN00C00	M10 NUT	16
13	G014888	AIR CYL BRKT	1
14	G014934	7/16-20 JOINT	1
15	G014877	AIR CYL	1
16	G014935	7/16 THIN HEX NUT	1
17	G1540900P00	Fig. Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
18	G014892	SAFETY BRKT	1
19	GSSC412	M4 X 12 SHCS	2
20	GSSC816	M8 X 16 SHCS	2
21	G015132	THREAD STAND SPACER	1
22	PEGASUS ACCESSORY	PEGASUS BASE	1
23	PEGASUS ACCESSORY	PEGASUS CUSHION	4
24	EXT3216H	PEGASUS SEW HEAD	1
25	G016233	SUB PLATE	1
26	GSSCC35	SHCS M10 X 35	3
27	GWFO400	WASHER, M4 FLAT	2
28	HO HSING	DIRECT DRIVE MOTOR	1



Tracking No. W006200

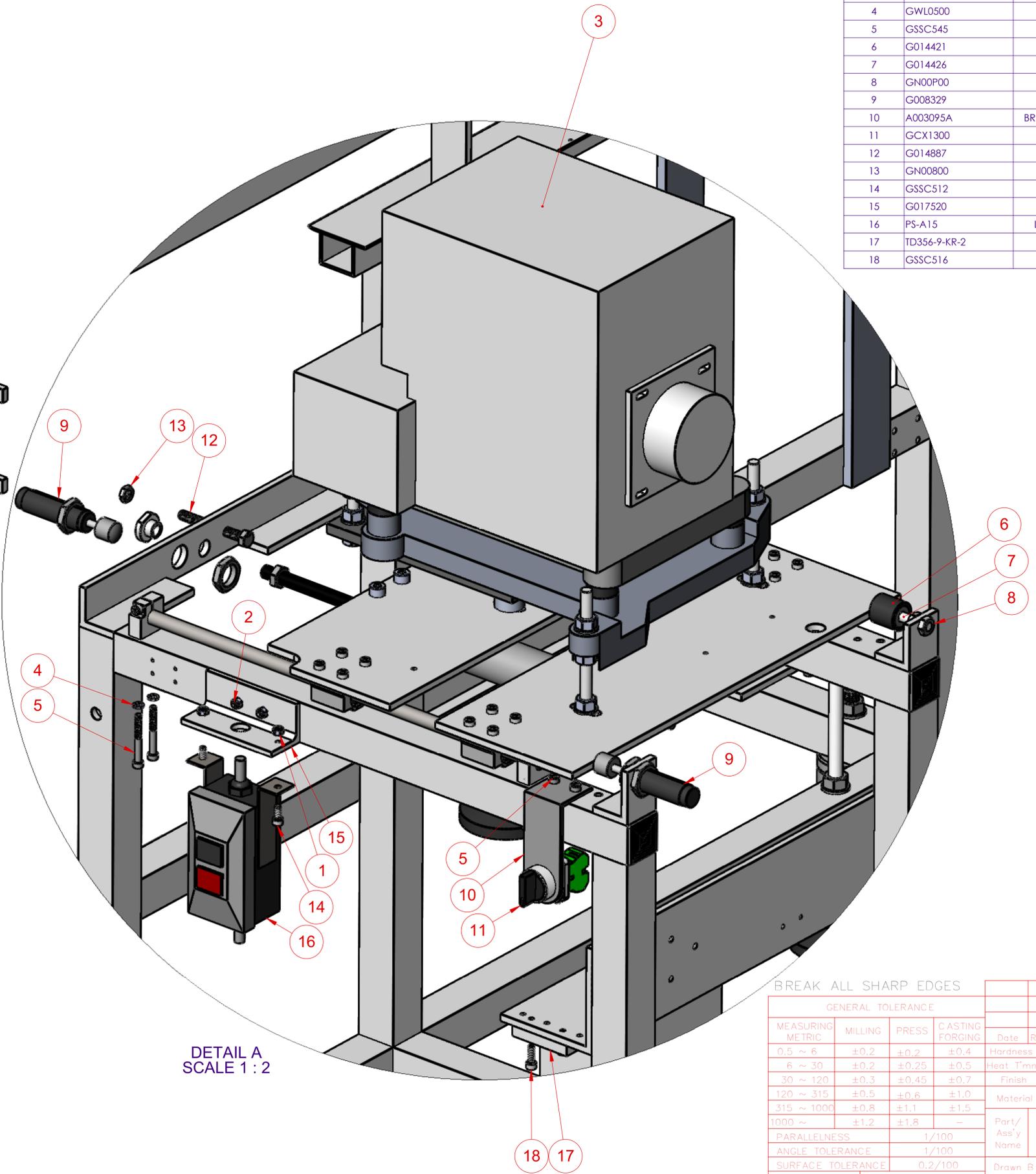
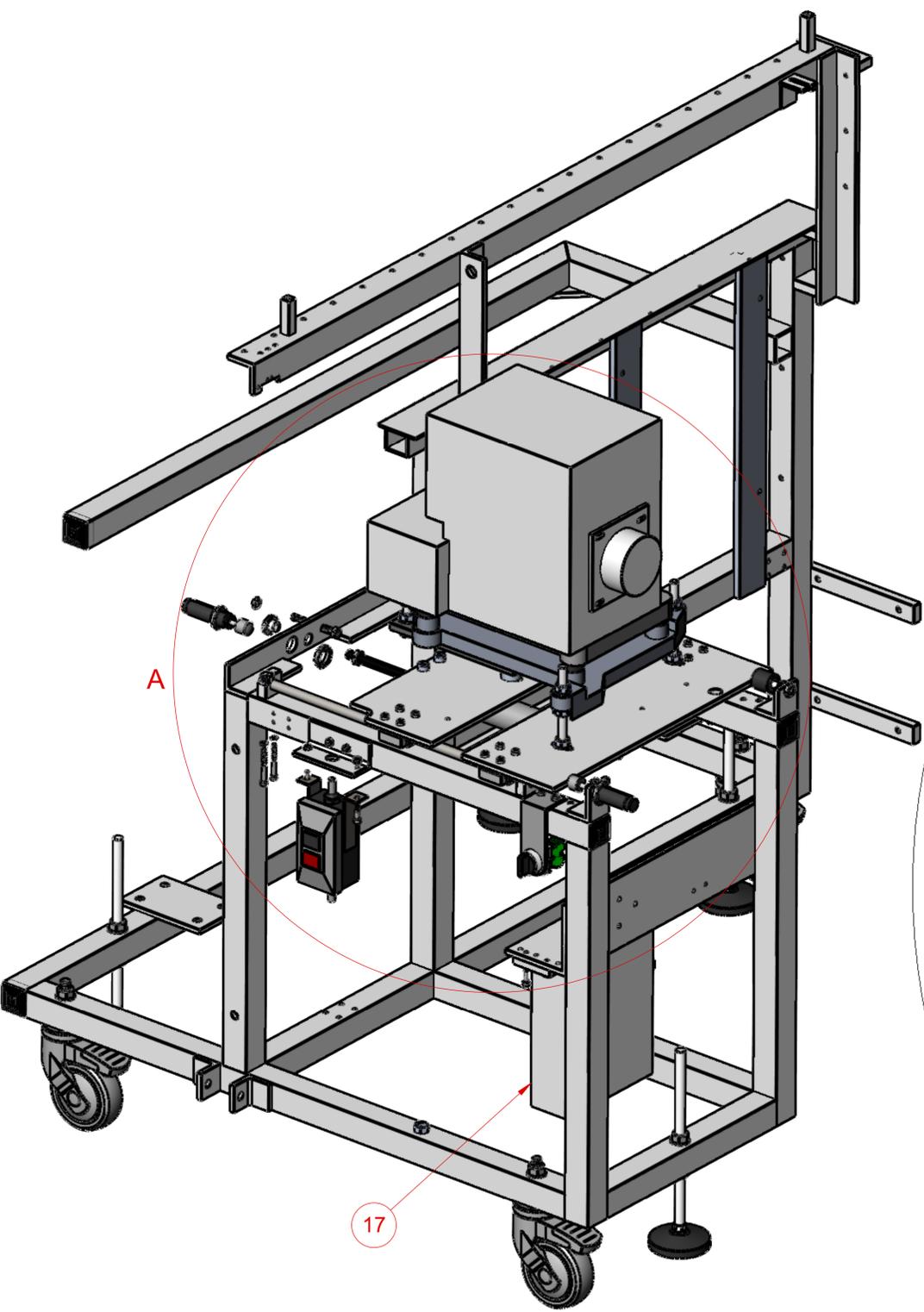
GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING						
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer Part No.	G016229A		
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G015128		
1000 ~	±1.2	±1.8	-			Ass'y No.	G015128		
PARALLELNESS	1/100			Part/ Ass'y Name	SEW HEAD ASM		Date	3/9/16	
ANGLE TOLERANCE	1/100					Scale :	1:1	Size :	"D"
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved			
ROUNDNESS	UNDER 30% TOLERANCE								
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED			TZ					

DATE	REV.	DESCRIPTION	INIT.
		REVISIONS	



DETAIL A
SCALE 2 : 3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GN00500	M5 NUT	8
2	GSSC550	M5 X 50 SHCS	2
3	G016229A	SEW HEAD ASM	1
4	GWL0500	WASHER, M5 LOCK	8
5	GSSC545	M5 X 45 SHCS	12
6	G014421	BUMPER	1
7	G014426	5/16-18 X 1 1/2 ROD	1
8	GN00P00	5/16-18 NUT	2
9	G008329	SHOCK ABSORBER	2
10	A003095A	BRKT, SWITCH EMERGENCY STOP	1
11	GCX1300	ROTARY SWITCH	1
12	G014887	M8 X 70 CAP SCREW	1
13	GN00800	JAM NUT, M8 HEX	1
14	GSSC512	M5 X 12 SHCS	2
15	G017520	POWER SWITCH BRKT	1
16	PS-A15	LOCK OUT TAG OUT SWITCH	1
17	TD356-9-KR-2	HO HSING CONTROL BOX	1
18	GSSC516	M5 X 16 SHCS	3



DETAIL A
SCALE 1 : 2

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date		Revisions		Init.	
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness	Rev.No.	Hard.Dpth.	Model No.	Machine No.	Customer
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.					
6 ~ 30	±0.2	±0.25	±0.5	Finish					
30 ~ 120	±0.3	±0.45	±0.7	Material					
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name					
315 ~ 1000	±0.8	±1.1	±1.5	Scale : 1:4					
1000 ~	±1.2	±1.8	-	Size : "D"					
PARALLELNESS	1/100			Drawn By	Checked By	Approved			
ANGLE TOLERANCE	1/100								
SURFACE TOLERANCE	0.2/100								
ROUNDNESS	UNDER 30% TOLERANCE								
SURFACE FINISH	NOT TO EXCEED		UNLESS OTHERWISE SPECIFIED						

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

Tracking No. _____

Customer Part No. **GTN2068-2**

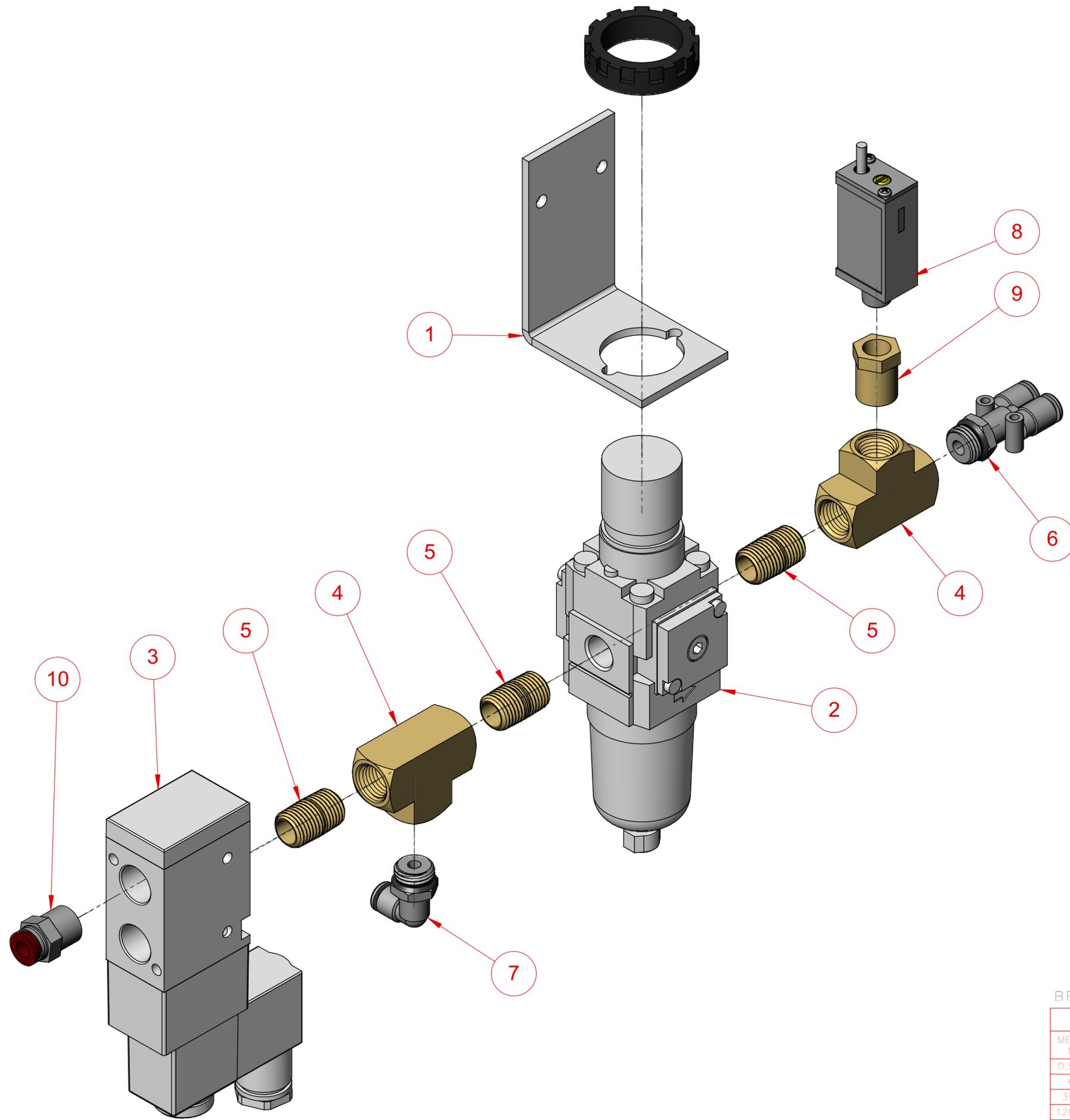
Ass'y No. _____

Date _____

Scale : 1:4 Size : "D"

Drawn By _____ Checked By _____ Approved _____

GTN GTN, INC.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016249	REG BRKT	1
2	G004176	AIR REGULATOR (C2F1)	1
3	G017519	3 PORT SOLENOID VALVE	1
4	JW000033	BRASS T 1/4 NPT (D2A1)	2
5	JW000032	BRASS NIPPLE 1/4 NPT (D2A3)	3
6	G001875	WYE 6mm X 1/4" NPT (D2H6)	1
7	G012590	FITTING ELBOW 6mm X 1/4 NPT (B2G2)	1
8	G008424	PRESSURE SWITCH (A1D2)	1
9	28-102	REDUCER 1/4 X 1/8 NPT (D2F7)	1
10	G8A06900004	6mm AIR FITTING (D2B3)	1

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

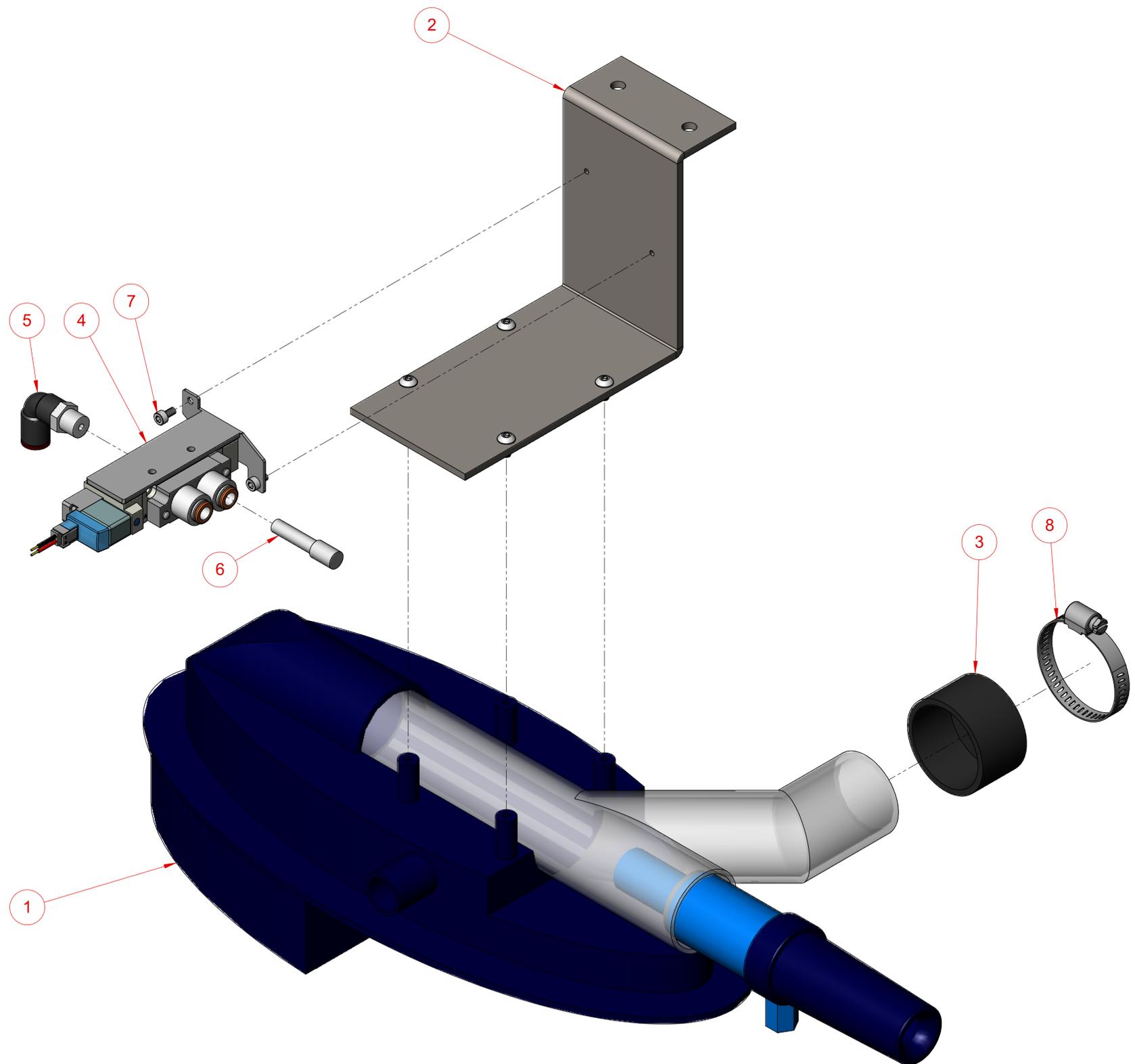
Tracking No. W006200

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0			Customer	
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G017518
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name	AIR REG ASM	Ass'y No.	G017518
PARALLELNESS				1/100		Date	7/27/19
ANGLE TOLERANCE				1/100		Scale :	1:1 Size : "C"
SURFACE TOLERANCE				0.2/100		Drawn By	Checked By
ROUNDNESS				UNDER 30% TOLERANCE		Approved	
SURFACE FINISH NOT TO EXCEED				63 UNLESS OTHERWISE SPECIFIED		TZ	

GTN, INC.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	JVF390	WASTE REMOVAL	1
2	G015174	MODIFIED BRKT	1
3	G016487	PLUG	1
4	G8S00900002	6mm VALVE (C2C6)	1
5	G8L06900001	FITTING (D2F5)	1
6	A001613	6mm PLUG (D2D5)	1
7	GSSC306	SCREW, M3X6 SHCS	2
8	5388K26	HOSE CLAMP	1



Tracking No. W006200

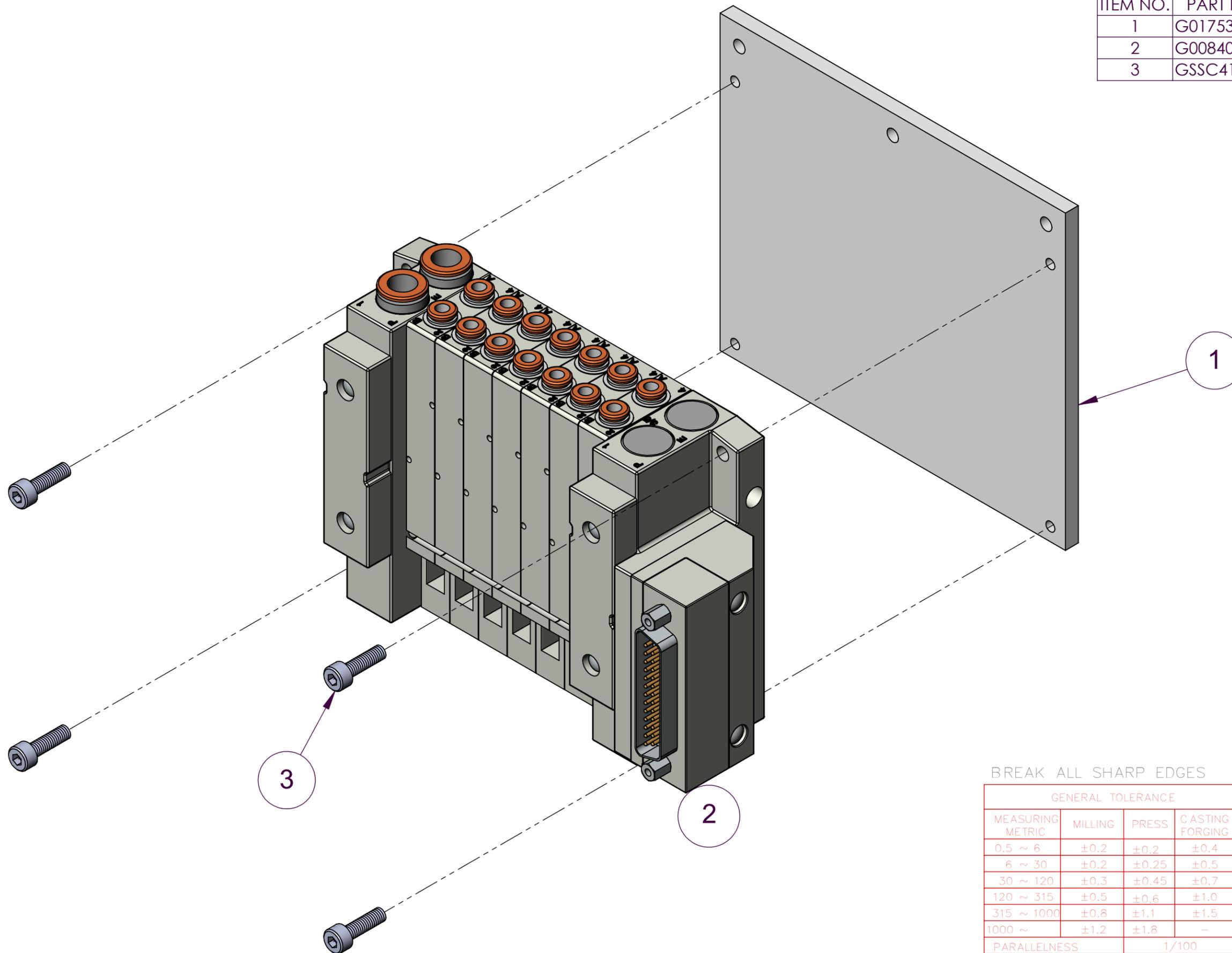
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING							
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.			Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer			
315 ~ 1000	±0.8	±1.1	±1.5				Part No.	G016245		
1000 ~	±1.2	±1.8	-				Ass'y No.	G016245		
PARALLELNESS			1/100	Part/ Ass'y Name	TEMPLEX VACUUM ASSEMBLY			Date	7/15/16	
ANGLE TOLERANCE			1/100				Scale :	1:1	Size :	"D"
SURFACE TOLERANCE			0.2/100	Drawn By	Checked By	Approved				
ROUNDNESS	UNDER 30% TOLERANCE									
SURFACE FINISH NOT TO EXCEED					TZ					

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G017530	MANIFOLD SUBPLATE	1
2	G008402	AIR MANIFOLD (W16I)	1
3	GSSC414	M4 X 14 SHCS	4



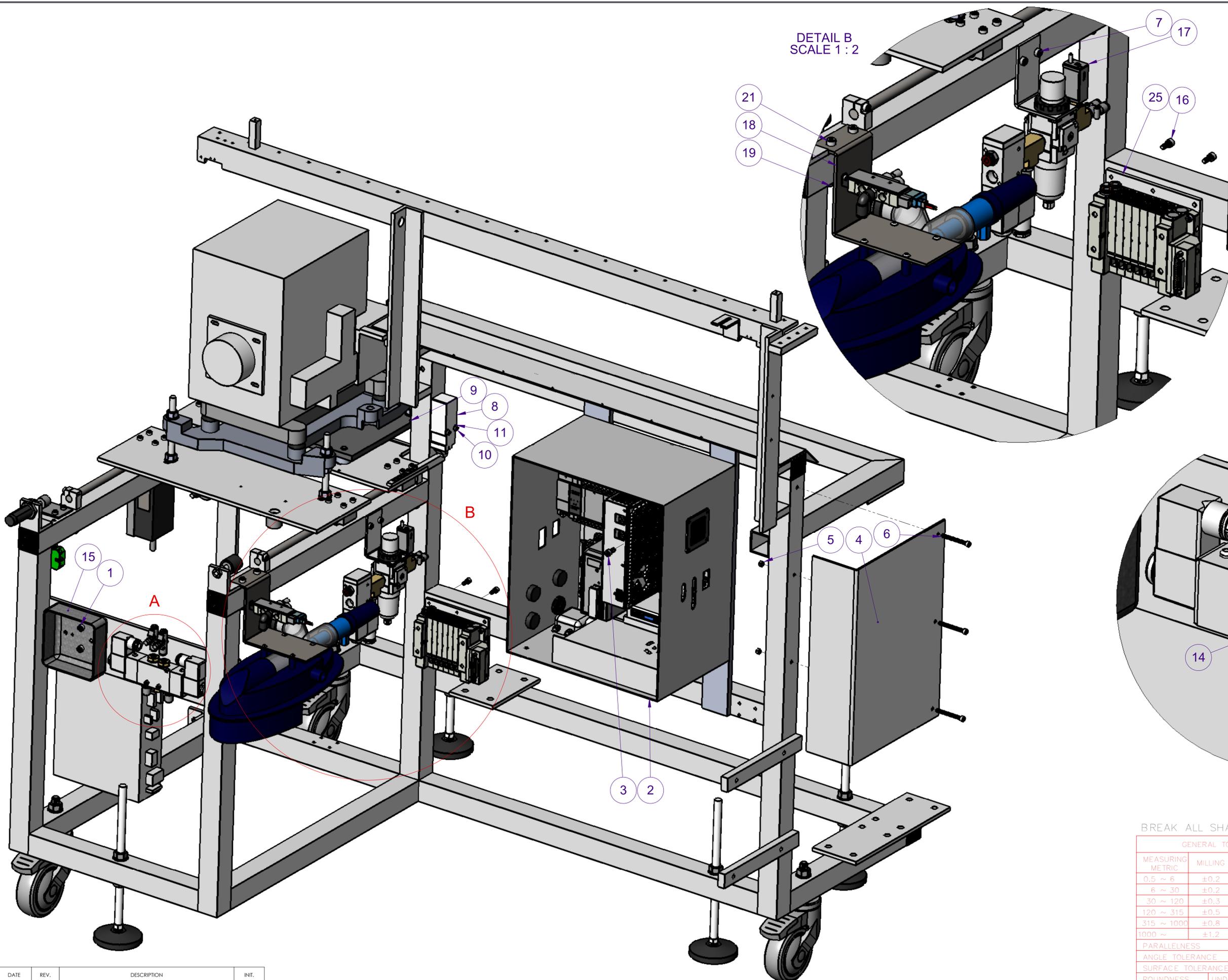
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BREAK ALL SHARP EDGES

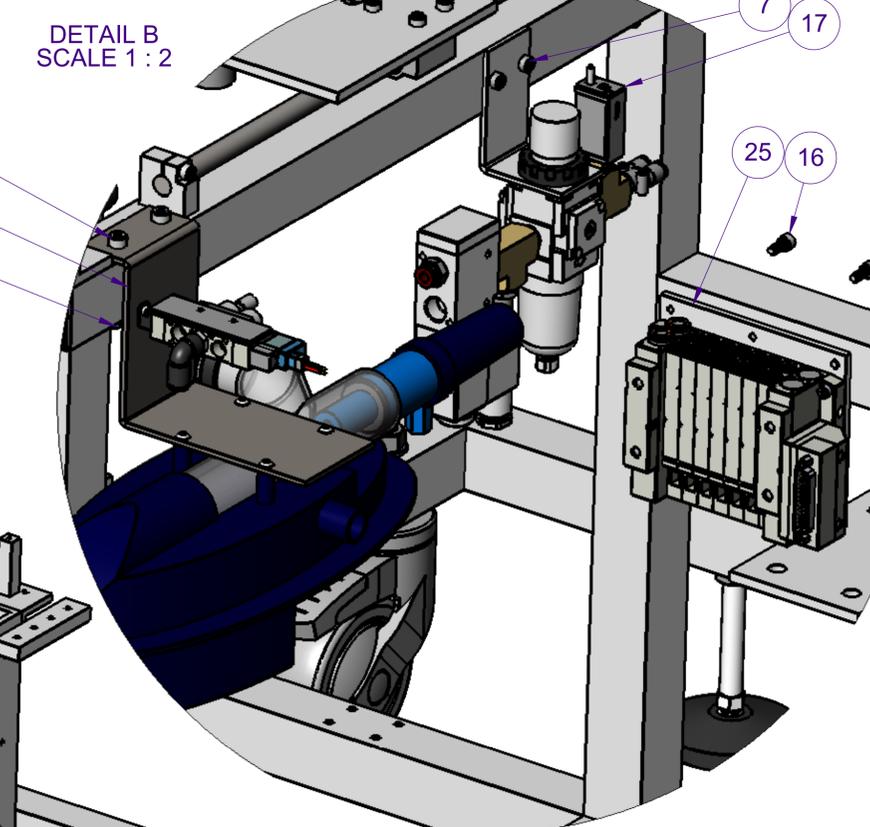
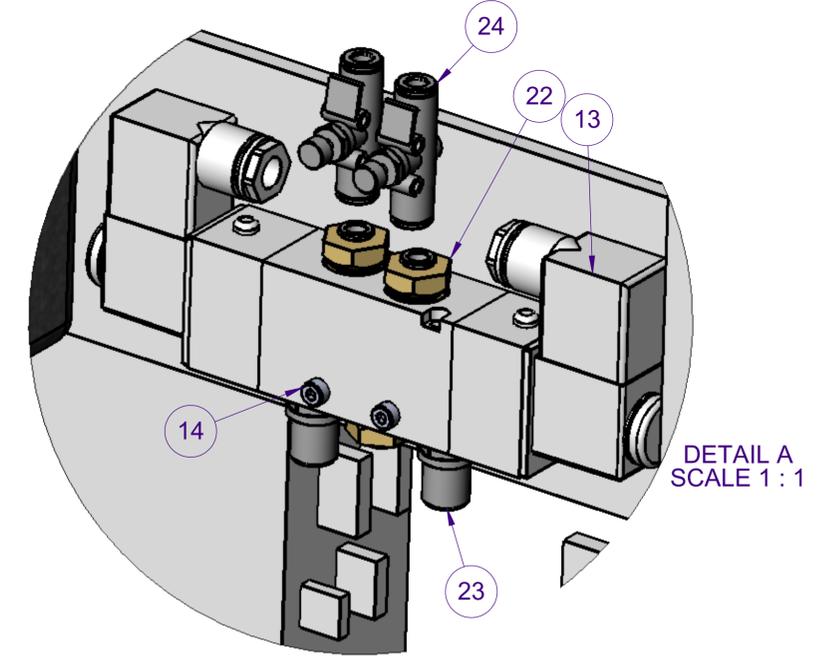
GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.		
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068	
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.		
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer		
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	ASM, MANIFOLD	Part No.	G017531	
315 ~ 1000	±0.8	±1.1	±1.5			Ass'y No.	G017531	
1000 ~	±1.2	±1.8	-	Date	6/1/22			
PARALLELNESS	1/100			Scale :	1:1		Size : B	
ANGLE TOLERANCE	1/100			Drawn By	Checked By	Approved		
SURFACE TOLERANCE	0.2/100			TZ				
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	6.3 UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT
REVISIONS			





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	3
2	GTN2068 CB	MAIN CONTROL BOX	1
3	GSSC614	M6 X 14 SHCS	4
4	G016162	GUARD, CONTROL BOX	1
5	GN00500	M5 NUT	5
6	GSSC550	M5 X 50 SHCS	3
7	GSSC545	M5 X 45 SHCS	2
8	G016274	LIMIT SWITCH	1
9	GN00400	M4 NUT	2
10	GSSC475	M4 X 75 SHCS	2
11	GWF0400	WASHER, M4 FLAT	2
12	GWL0400	LW M4	2
13	AVS-5323-24D	SOLENOID VALVE	1
14	GSSC435	SHCS M4 X 35	2
15	G015131	JUNCTION BOX	1
16	GSSC512	M5 X 12 SHCS	3
17	G017518	AIR REG ASM	1
18	G016245	TEMPLEX VACUUM ASM	1
19	GN00600	NUT, M6 HEX	2
20	GWL0600	M6 LW	2
21	GSSC650	M6 x 50 SHCS	2
22	KQ2H06-U03A	6mm FITTING	3
23	AN15-N02	SILENCER	2
24	G001556	6mm IN-LINE FLOW CONTROL	2
25	G017531	ASM, MANIFOLD	1



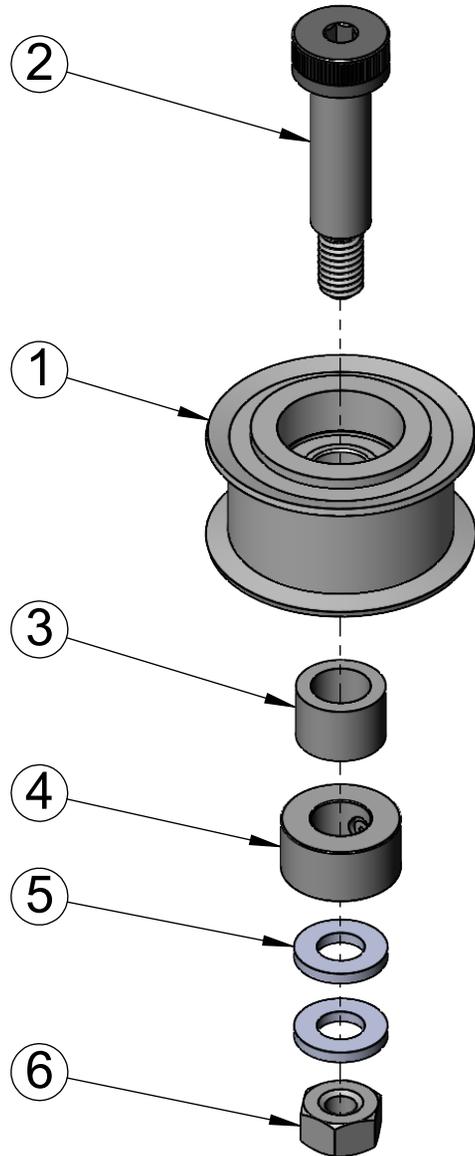
Tracking No. _____

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness			Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Trmt.			Model No.	
30 ~ 120	±0.3	±0.45	±0.7	Finish			Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material			Customer Part No.	GTN2068-3
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name			Ass'y No.	
1000 ~	±1.2	±1.8	-				Date	
PARALLELNESS	1/100			Drawn By	Checked By	Approved	Scale : 1:3	Size : "D"
ANGLE TOLERANCE	1/100							
SURFACE TOLERANCE	0.2/100							
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014504	IDLER	1
2	G014511	SHLDR SCRW 8 X 25 X M6	1
3	G014509	SLEEVE BEARING	1
4	G014510	COLLAR	1
5	GWF0600	WASHER, M6 FLAT	2
6	GN00600	NUT, M6 HEX	1

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

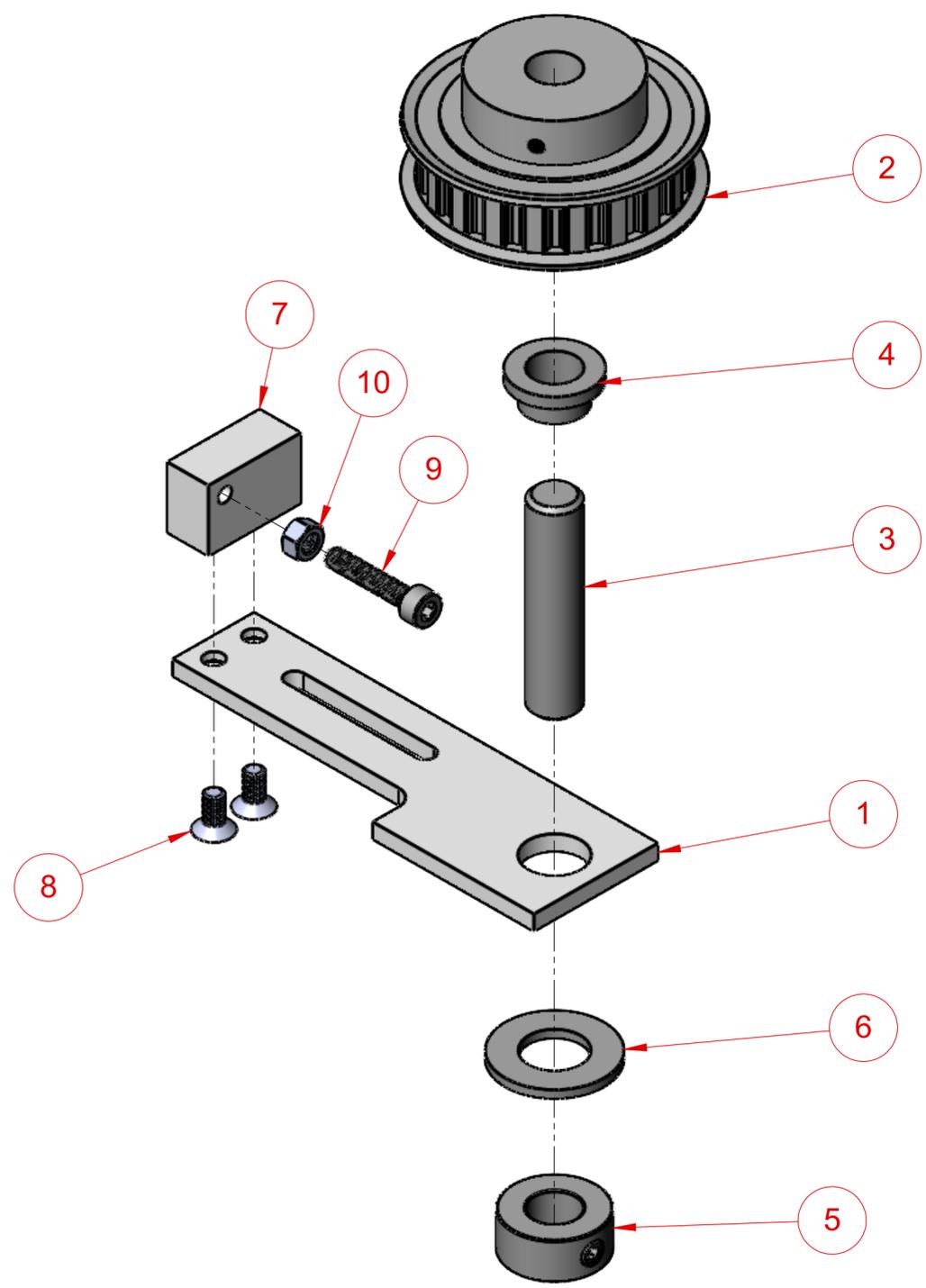
BREAK ALL SHARP EDGES

Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	TENSIONER, ASM	Part No.	G016156
315 ~ 1000	±0.8	±1.1	±1.5	Ass'y No.		Date	6/1/22
1000 ~	±1.2	±1.8	-	Scale	1:1	Size	~"A"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100			TZ			
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	6.3 UNLESS OTHERWISE SPECIFIED						



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014655	PULLEY MOUNT	1
2	G014495	PULLEY	1
3	G014503	1/2 X 2 1/4 DOWEL	1
4	G014500	FLANGED SLEEVE BEARING	1
5	G014434	1/2 COLLAR	1
6	G016243	THRUST BEARING	1
7	G016244	TENSION BRKT	1
8	GSSF510	FHCS M5 X 10	2
9	GSSC525	SHCS M5 X 25	1
10	GN00500	M5 NUT	1



Tracking No. W006200

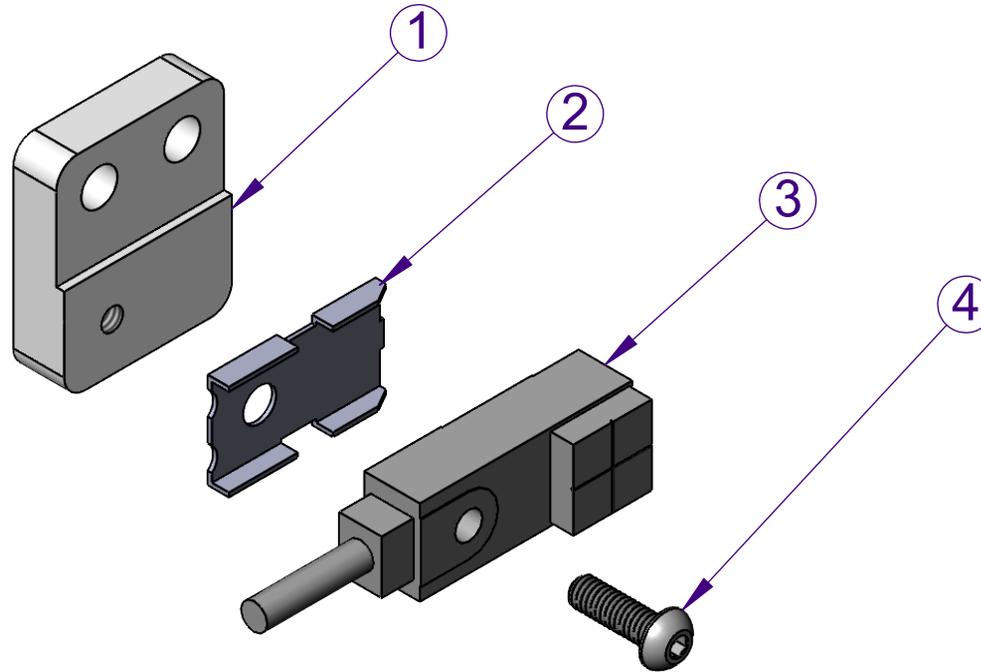
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G016157
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name	PULLEY ASM	Ass'y No.	G016157
PARALLELNESS	1/100			Date	3/9/16	Scale :	1:1 Size : "C"
ANGLE TOLERANCE	1/100			Drawn By	Checked By	Approved	
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	63	UNLESS OTHERWISE SPECIFIED		TZ			

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016159A	SENSOR MOUNT RIGHT	1
2	MS-GXL8	SENSOR BRKT (A1G4)	1
3	JZ000033	PROX SENSOR (A1G4)	1
4	GSSBA08	M2.5 X 8 BHCS	1



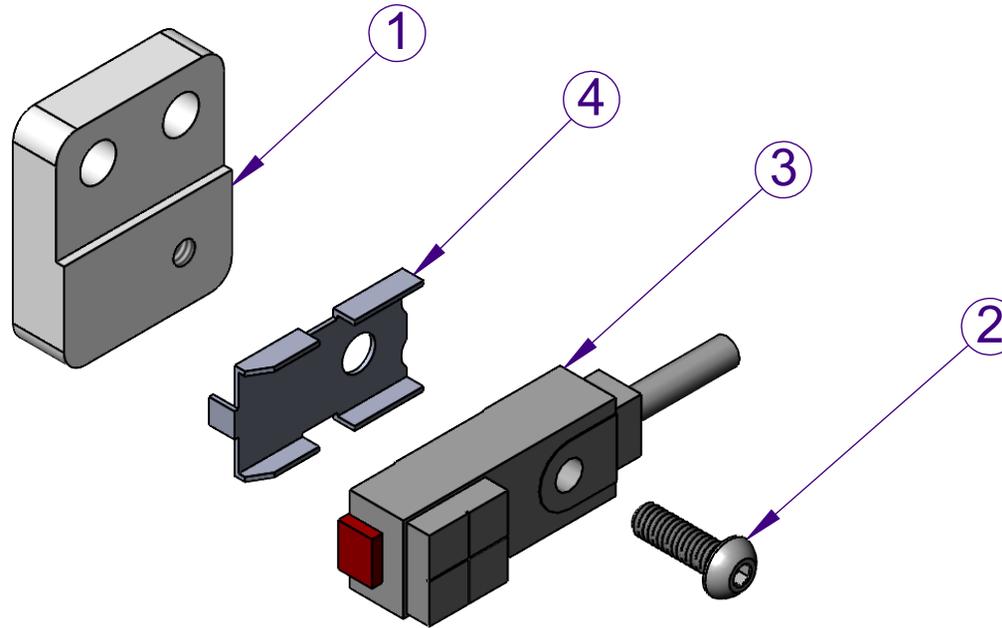
BREAK ALL SHARP EDGES

Tracking No. _____

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	R SENSOR ASM	Part No.	G016158
315 ~ 1000	±0.8	±1.1	±1.5	Ass'y No.		Date	
1000 ~	±1.2	±1.8	-	Scale :	1:1	Size :	"A"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH	UNLESS OTHERWISE SPECIFIED						

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016161A	SENSOR MOUNT RIGHT	1
2	GSSBA08	M2.5 X 8 BHCS	1
3	JZ000033	PROX SENSOR (A1G4)	1
4	MS-GXL8	SENSOR BRKT (A1G4)	1



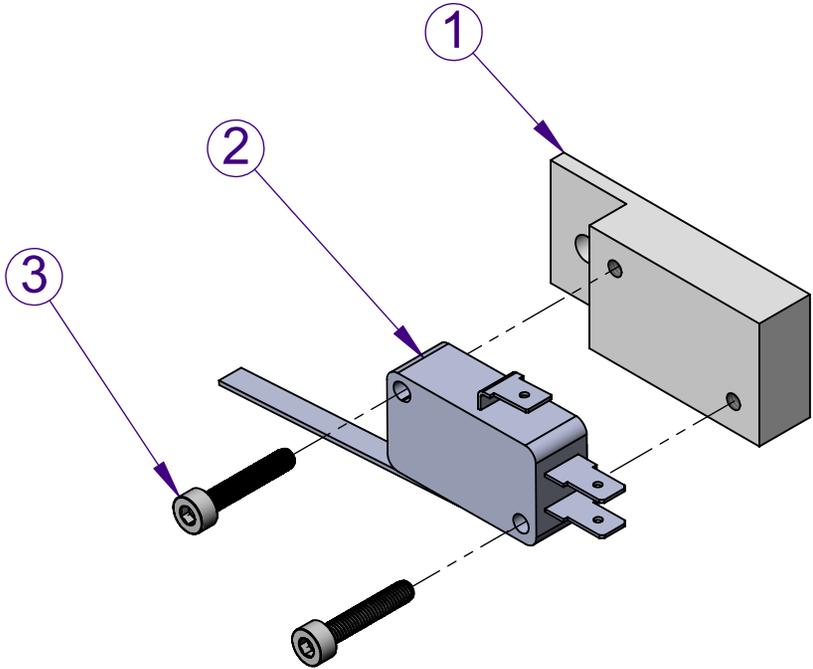
Tracking No. W006200

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	L SENSOR ASM	Part No.	G016160
315 ~ 1000	±0.8	±1.1	±1.5			Ass'y No.	G016160
1000 ~	±1.2	±1.8	-	Drawn By	Checked By	Approved	
PARALLELNESS	1/100						
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH	6.3 UNLESS OTHERWISE SPECIFIED						
NOT TO EXCEED	✓						
				Scale : 1:1	Size : "A"		

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G017139A	R LIMIT MOUNT	1
2	A003046	MICROSWITCH	1
3	GSSC316	SHCS M3 X 16	2



Tracking No. W006200

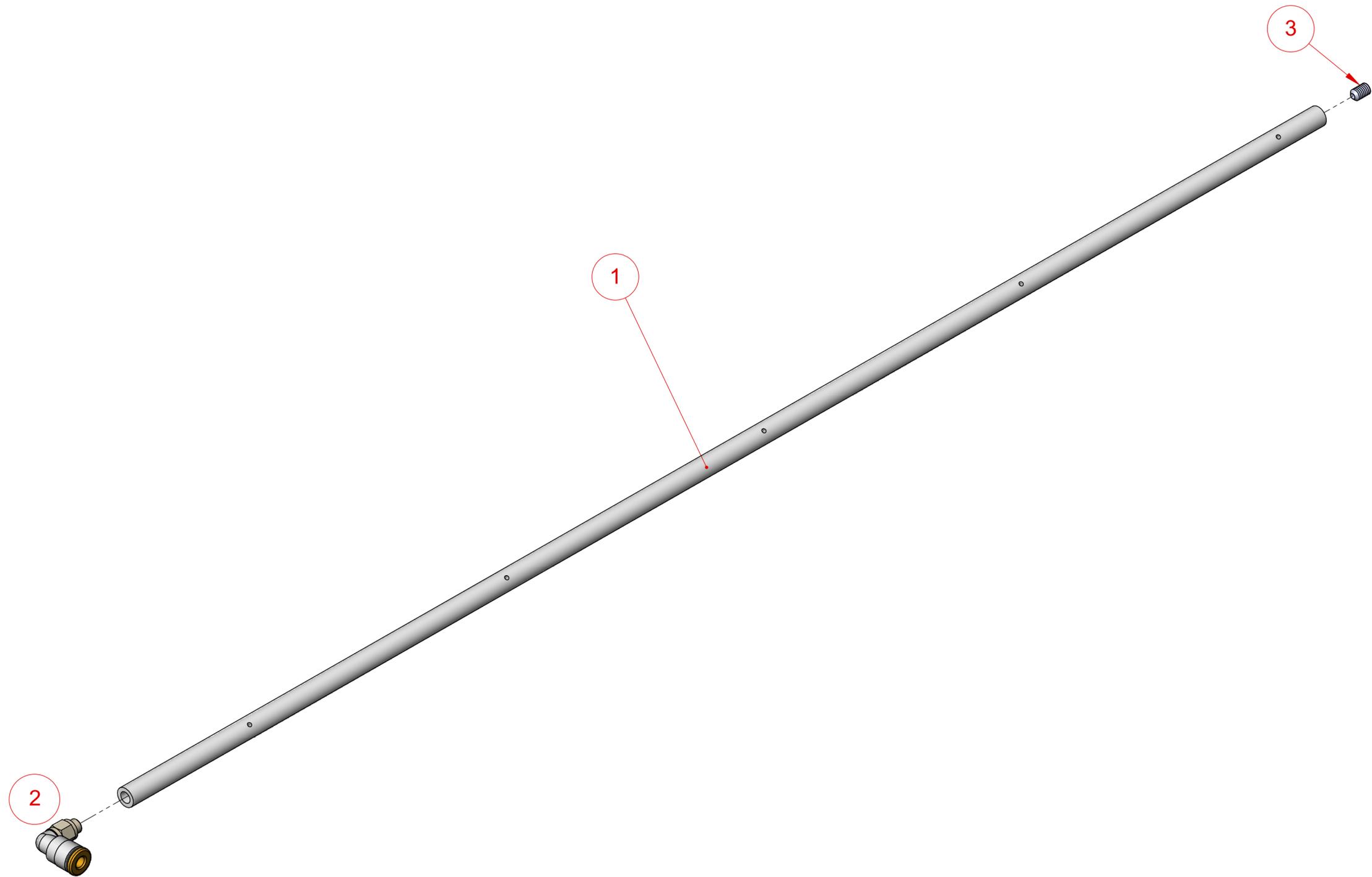
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.		
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068	
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.		
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer		
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	R LIMIT SWITCH ASM		Part No.	G017525
315 ~ 1000	±0.8	±1.1	±1.5		Ass'y No.	G017525	Date	7/27/19
1000 ~	±1.2	±1.8	-			Scale :	1:1	Size : "A"
PARALLELNESS		1/100		Drawn By	Checked By	Approved		
ANGLE TOLERANCE		1/100		TZ				
SURFACE TOLERANCE		0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED		6.3		UNLESS OTHERWISE SPECIFIED				

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016500	BLOWER	1
2	JW000001	ELBOW FITTING (D2C6)	1
3	GSSS406	SCREW, M4X6 SET	1



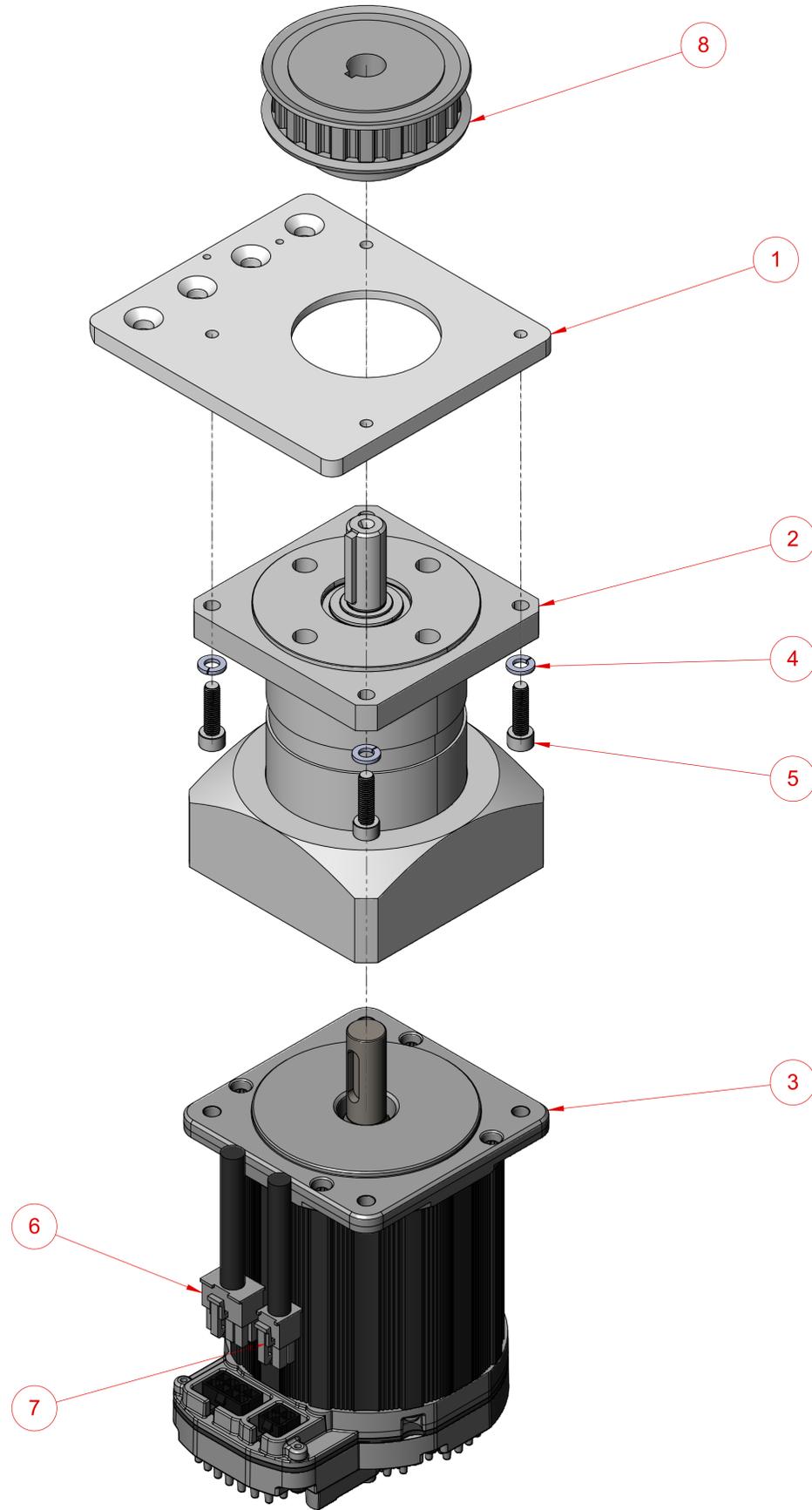
Tracking No. W006200

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name	BLOWER	Part No.	G016499
1000 ~	±1.2	±1.8	-	Date		Ass'y No.	G016499
PARALLELNESS	1/100			Scale :	1:1	Size :	"C"
ANGLE TOLERANCE	1/100			Drawn By	TZ	Checked By	
SURFACE TOLERANCE	0.2/100			Approved			
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	63 UNLESS OTHERWISE SPECIFIED						

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016124A	GEAR BOX MOUNT, TEKNIC	1
2	G017540	GEARBOX	1
3	G017535	SERVO MOTOR	1
4	GWL0500	WASHER, M5 LOCK	4
5	GSSC518	M5X.8, L18 SHCS	4
6	G017537	CONTROLLER CABLE	1
7	G017536	DC POWER CABLE	1
8	G017534	KEYED PULLEY	1



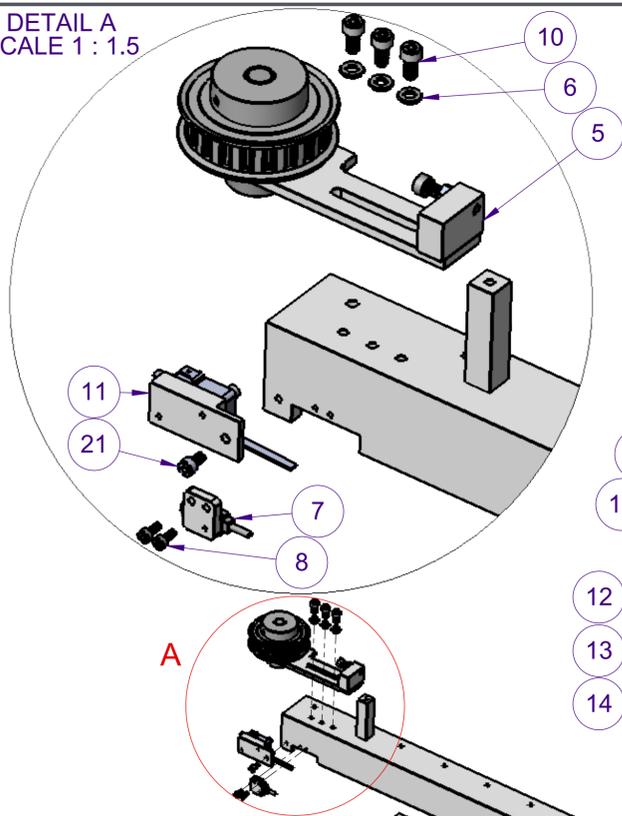
Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING						
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer			
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G016123TeknicA		
1000 ~	±1.2	±1.8	-			Ass'y No.	G016123TeknicA		
PARALLELNESS	1/100			Part/ Ass'y Name	MOTOR BELT DRIVE		Date	7/30/19	
ANGLE TOLERANCE	1/100					Scale :	1:1	Size :	~D"
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved			
ROUNDNESS	UNDER 30% TOLERANCE			TZ					
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED								

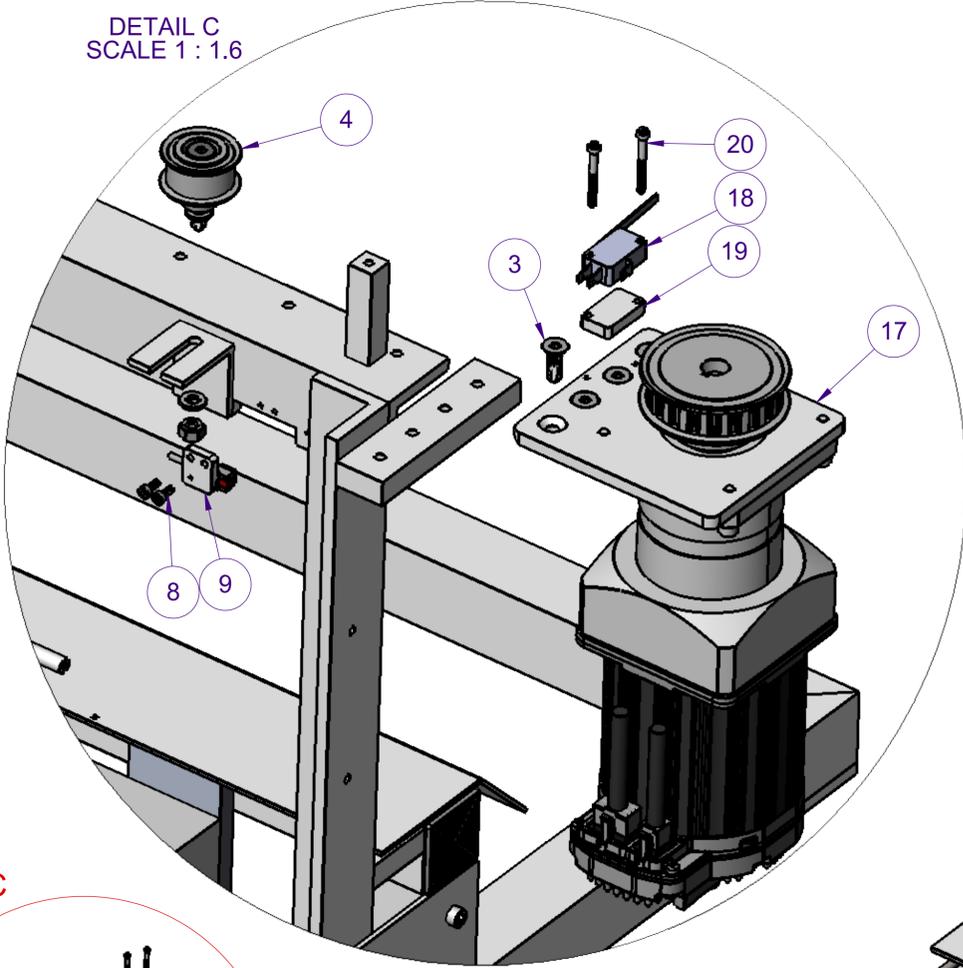
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



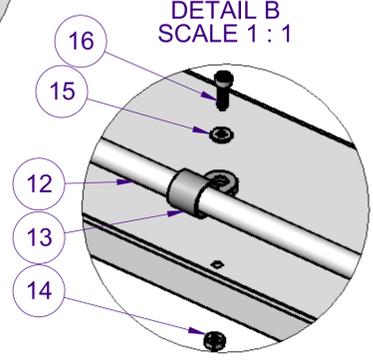
DETAIL A
SCALE 1 : 1.5



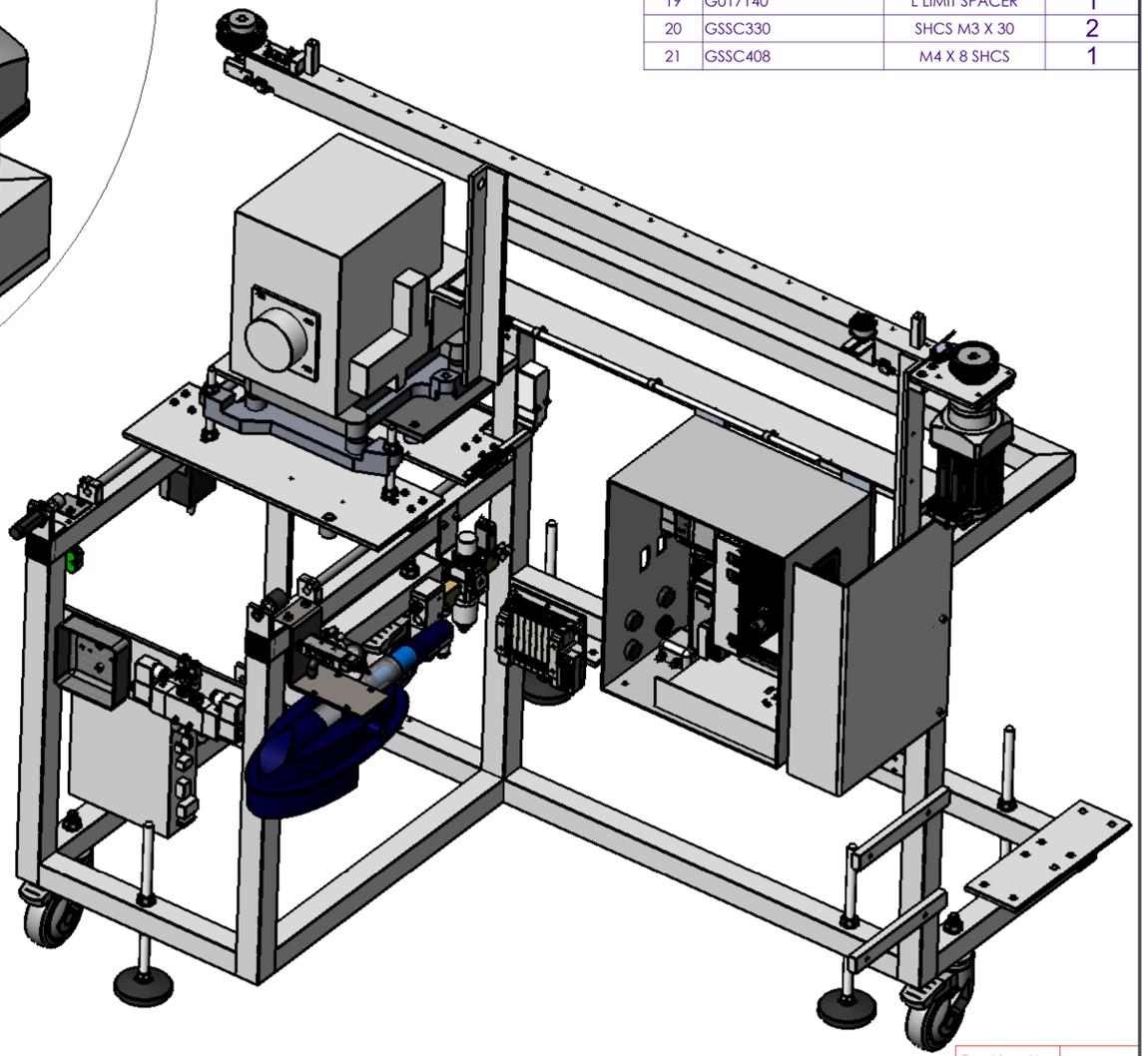
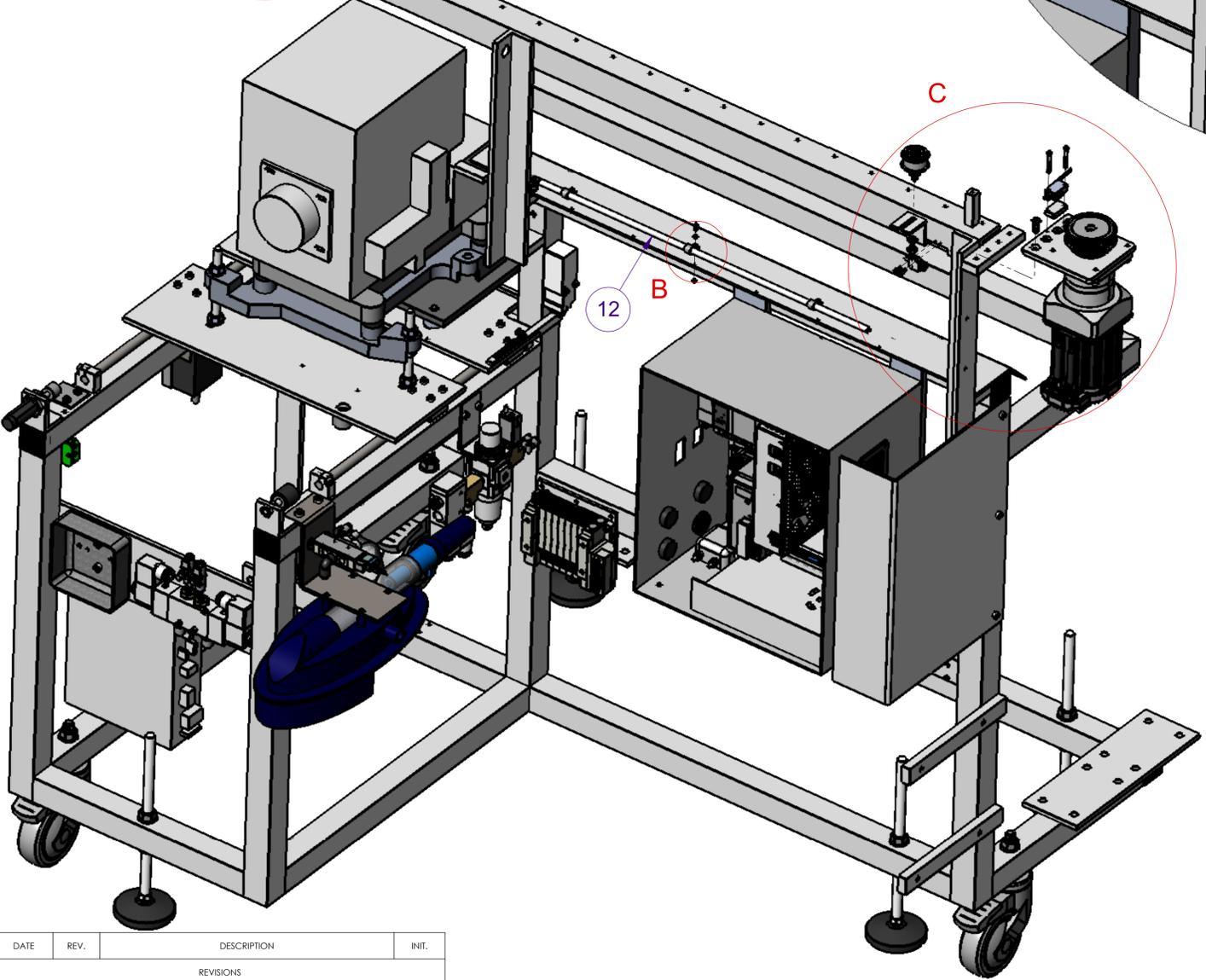
DETAIL C
SCALE 1 : 1.6



DETAIL B
SCALE 1 : 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	4
2	GWFO600	FW M6	4
3	GSSF818	FHCS M8 X 18	4
4	G016156	TENSIONER, ASM	1
5	G016157	PULLEY ASM	1
6	GWFO500	WASHER, M5 FLAT	3
7	G016158	R SENSOR ASM	1
8	GSSC308	SHCS M3 X 8	4
9	G016160	L SENSOR ASM	1
10	GSSC510	M5X.8, L10 SHCS	3
11	G017525	R LIMIT SWITCH ASM	1
12	G016499	BLOWER	1
13	8876T37	PLASTIC LOOP CLAMP	3
14	GN00A00	M2.5 NUT	3
15	GWFOA00	M2.5 FW	3
16	GSSCA08	M2.5 X 8 SHCS	3
17	G016123TeknicA	MOTOR BELT DRIVE	1
18	A003046	MICROSWITCH	1
19	G017140	L LIMIT SPACER	1
20	GSSC330	SHCS M3 X 30	2
21	GSSC408	M4 X 8 SHCS	1



BREAK ALL SHARP EDGES

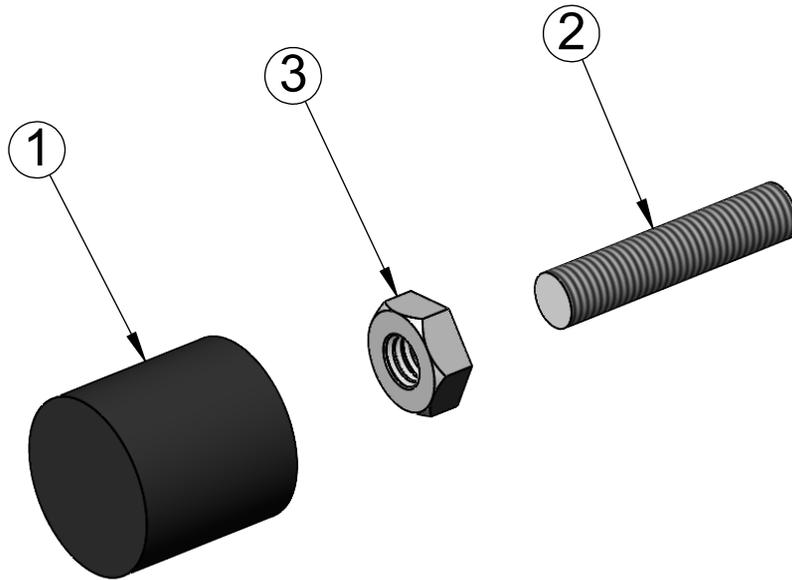
GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.		Model No.	
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer Part No.	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name		Ass'y No.	
315 ~ 1000	±0.8	±1.1	±1.5	Drawn By	Checked By	Approved	
1000 ~	±1.2	±1.8	-				
PARALLELNESS	1/100			Scale : 1:4			
ANGLE TOLERANCE	1/100			Size : "D"			
SURFACE TOLERANCE	0.2/100			UNLESS OTHERWISE SPECIFIED			
ROUNDNESS	UNDER 30% TOLERANCE			GTN			
SURFACE FINISH	NOT TO EXCEED			GTN, INC.			

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

Tracking No.

REV
Part No. GTN2068-4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014421	BUMPER	1
2	G014426	5/16-18 X 1 1/2 ROD	1
3	GN00P00	5/16-18 NUT	1

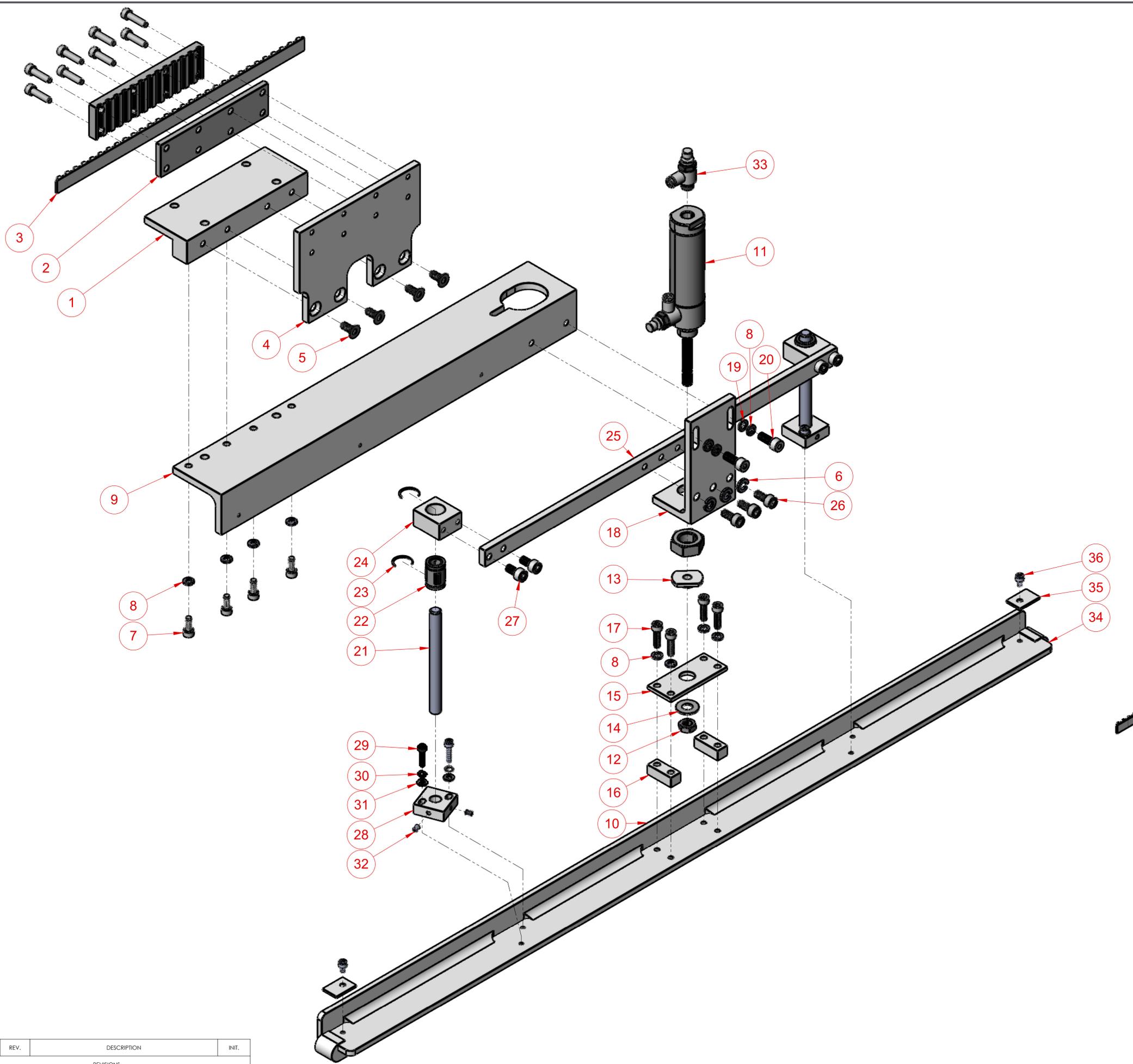


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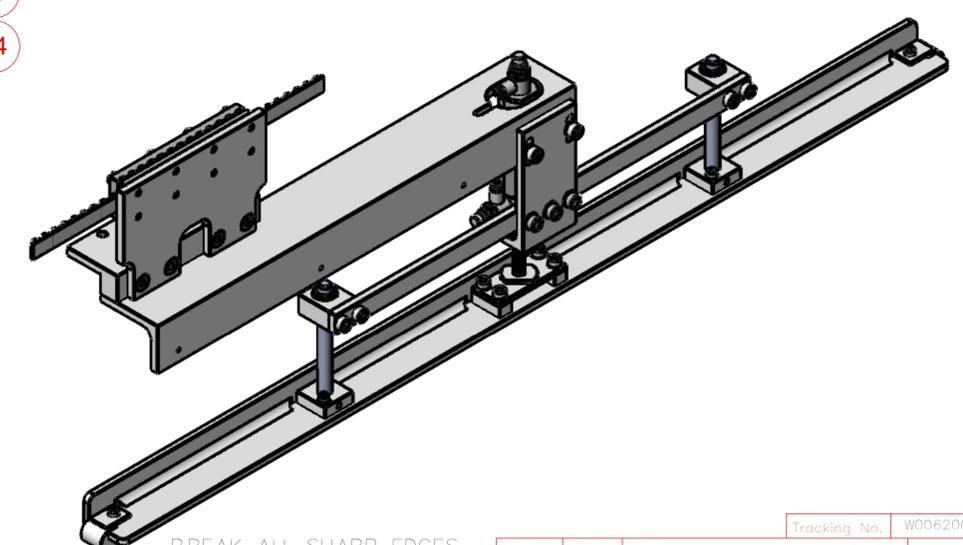
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	ASM BUMPER	Part No.	G016129
315 ~ 1000	±0.8	±1.1	±1.5			Ass'y No.	G016129
1000 ~	±1.2	±1.8	-	Drawn By	Checked By	Approved	
PARALLELNESS	1/100					Date	12/15/15
ANGLE TOLERANCE	1/100					Scale :	1:1 Size : "A"
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	6.3 UNLESS OTHERWISE SPECIFIED			TZ			

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014652	BLOCK	1
2	G014513	TIMING BELT CLAMP PLATE	1
3	G014518	BELT	1
4	G014650	BELT BASE	1
5	GSSF614	M6 X 14 FHCS	4
6	GWL0600	M6 LW	3
7	GSSC512	M5 X 12 SHCS	4
8	GWL0500	WASHER, M5 LOCK	10
9	G017012	BRACE	1
10	G017006A	LEFT CLAMP	1
11	G015419	AIR CYL	1
12	94846A510	5/16-24 THIN NUT	1
13	G017007	5/16-24 FLOATING JOINT	1
14	90107A030	5/16 WASHER, OD 0.75"	1
15	G017008	CASE	1
16	G017009	SPACER	2
17	GSSC518	M5X.8, L18 SHCS	4
18	G017011	AIR CYL BRKT	1
19	GWFO500	WASHER, M5 FLAT	2
20	GSSC616	M6X1, L16 SHCS	2
21	G017091	LINEAR SHAFT	2
22	G017092	LINEAR BEARING	2
23	G017093	RETAINING RING	4
24	G017032	BEARING HOUSING	2
25	G017033	HOUSING BRACE	1
26	GSSC614	M6 X 14 SHCS	3
27	GSSC612	6MM SHCS L-12	4
28	G017046	SHAFT BASE	2
29	GSSC416	M4 X 16 SHCS	4
30	GWL0400	LW M4	4
31	GWFO400	WASHER, M4 FLAT	4
32	GSS406	SCREW, M4X6 SET	4
33	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
34	G015247	FOAM	1
35	G015246	FOAM FASTENER	2
36	GSSC406	SHCS M4 X 6	2



Tracking No. W006200

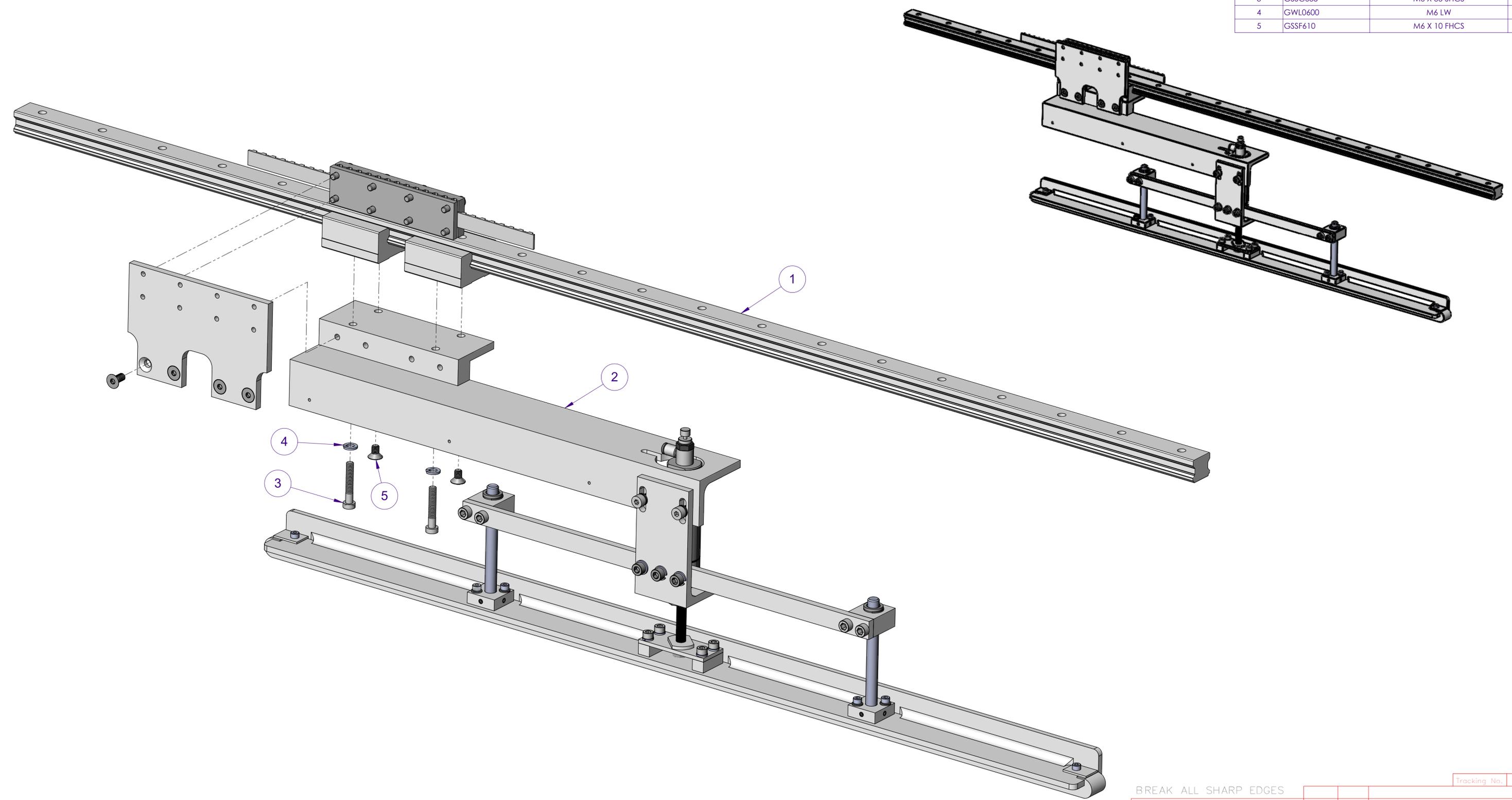
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	
315 ~ 1000	±0.8	±1.1	±1.5	Part		Part No.	G016971
1000 ~	±1.2	±1.8	-	Ass'y		Ass'y No.	G016971
PARALLELNESS	1/100			Name		Date	12/07/18
ANGLE TOLERANCE	1/100			Scale :	1:1.6	Size :	"D"
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved	
ROUNDNESS	UNDER 30% TOLERANCE			TZ			
SURFACE FINISH	NOT TO EXCEED		UNLESS OTHERWISE SPECIFIED				

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014640	RAIL AND 2 BLOCKS	1
2	G016971	ASM, SPRING CLAMP LEFT	1
3	GSSC635	M6 X 35 SHCS	2
4	GWL0600	M6 LW	2
5	GSSF610	M6 X 10 FHCS	2



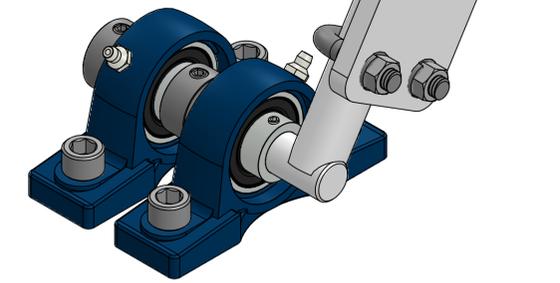
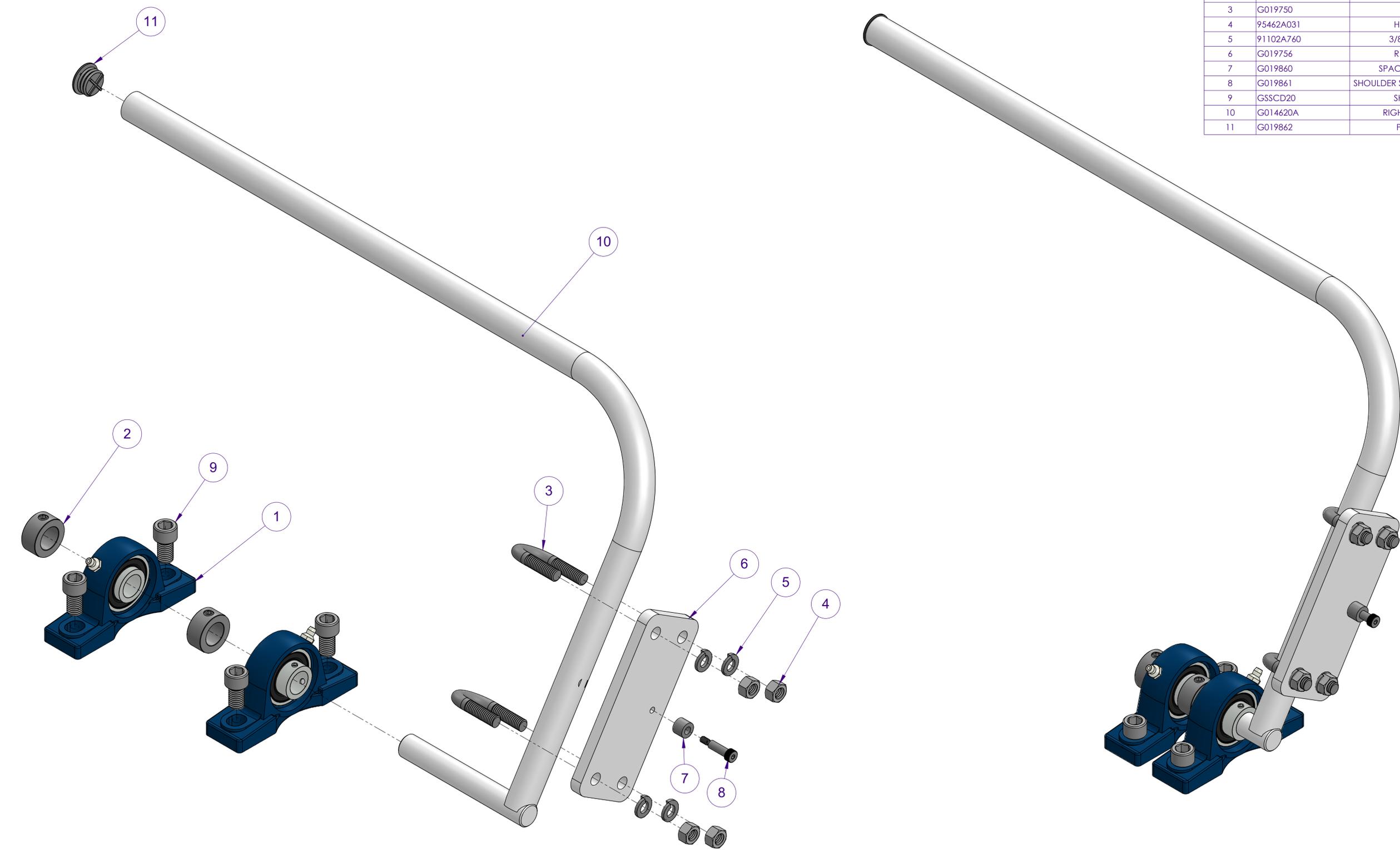
Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.		
0.5 ~ 6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	GTN2068	
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.		
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer Part No.		
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	ASM, RAIL AND CLAMP	Part No.	G016155	REV
315 ~ 1000	±0.8	±1.1	±1.5			Ass'y No.	G016155	
1000 ~	±1.2	±1.8	-			Date	12/07/18	
PARALLELNESS	1/100			Drawn By	Checked By	Approved		
ANGLE TOLERANCE	1/100							
SURFACE TOLERANCE	0.2/100							
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED			TZ				

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019797	PILLOW BLOCK BEARING	2
2	G014412	COLLAR 3/4"	2
3	G019750	U BOLT	2
4	95462A031	HEX NUT 3/8-16	4
5	91102A760	3/8 SPLIT WASHER	4
6	G019756	R U BOLT PLATE	1
7	G019860	SPACER 1/2 x 3/8 x 1/4	1
8	G019861	SHOULDER SCREW 1/4 x 3/4 x 10-24	1
9	GSSCD20	SHCS M12 x 20	4
10	G014620A	RIGHT WELDED TUBE	1
11	G019862	PLASTIC PLUG	1



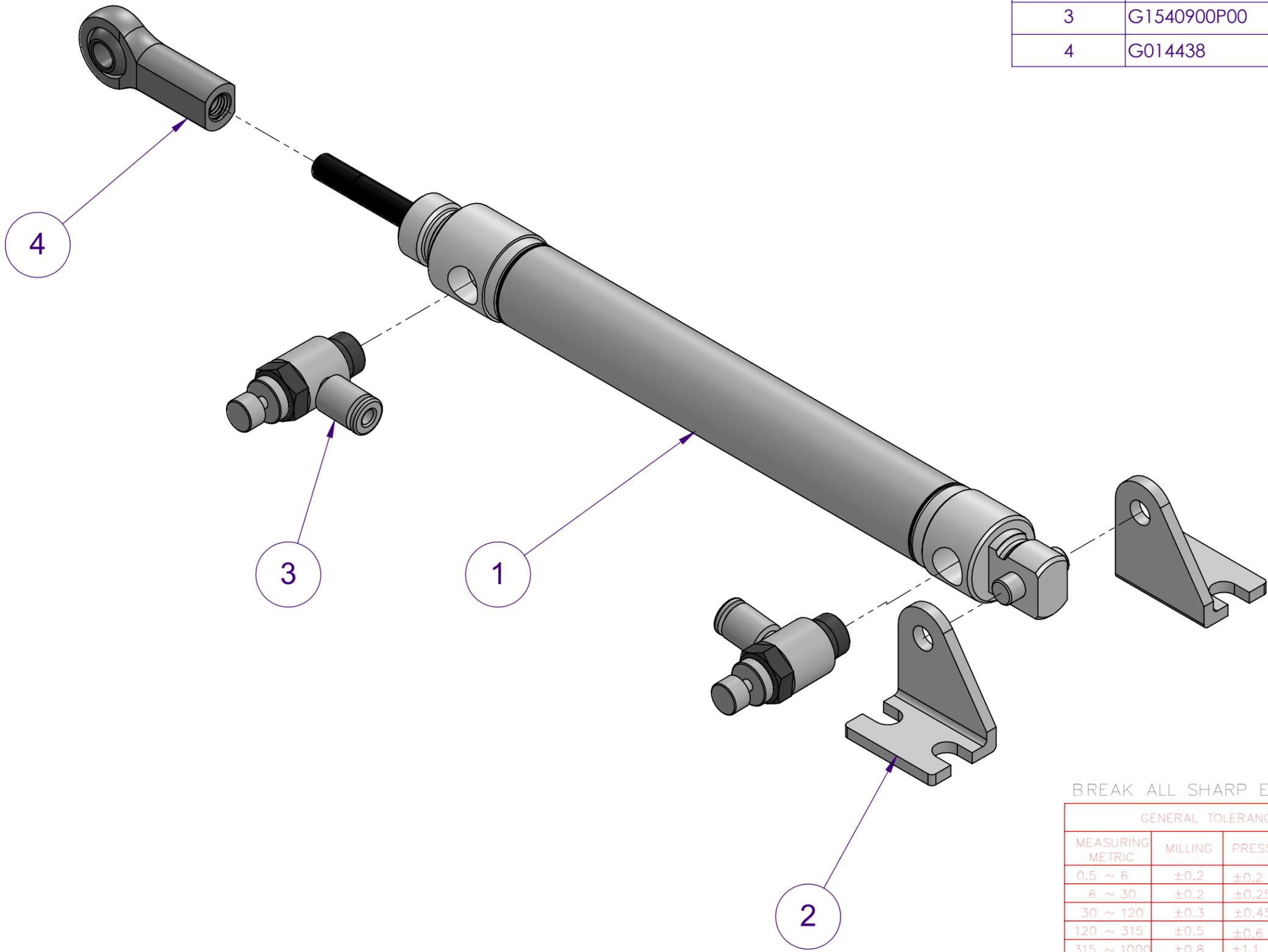
Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.		
MEASURING METRIC	MILLING	PRESS	CASTING FORGING						
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.			
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	GTN2068		
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.			
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer			
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G019755		
1000 ~	±1.2	±1.8	-			Ass'y No.	G019770		
PARALLELNESS	1/100			Part/ Ass'y Name	RIGHT STACKER ASM		Date	6/1/22	
ANGLE TOLERANCE	1/100					Scale	1:1	Size	~D"
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved			
ROUNDNESS	UNDER 30% TOLERANCE			TZ					
SURFACE FINISH NOT TO EXCEED				UNLESS OTHERWISE SPECIFIED					

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014436	AIR CYL	1
2	G014437	PIVOT BRACKET	1
3	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
4	G014438	BALL JOINT	1



Tracking No. W006200

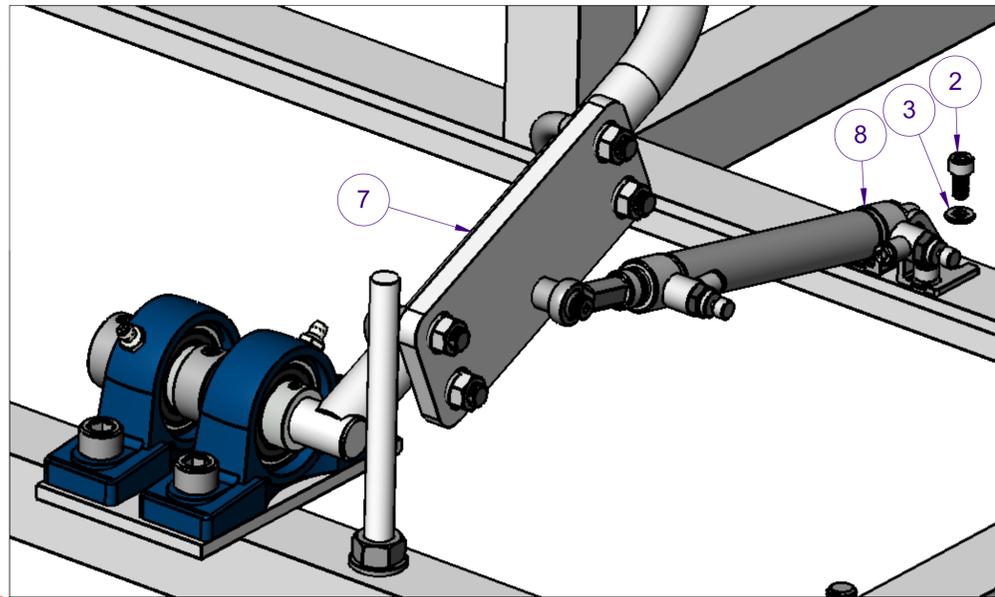
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness	Heat T'mnt.	Hard.Dpth.	Model No.	GTN2068
0.5 ~ 6	±0.2	±0.2	±0.4	Finish			Machine No.	
6 ~ 30	±0.2	±0.25	±0.5	Material			Customer	
30 ~ 120	±0.3	±0.45	±0.7	Part/ Ass'y Name	ASM R STACKER AIR CYL		Part No.	G019757 REV
120 ~ 315	±0.5	±0.6	±1.0	Ass'y No.			G019757	
315 ~ 1000	±0.8	±1.1	±1.5	Date			6/1/22	
1000 ~	±1.2	±1.8	-	Scale :	1:1	Size :	B	
PARALLELNESS	1/100			Drawn By	Checked By	Approved		
ANGLE TOLERANCE	1/100			TZ				
SURFACE TOLERANCE	0.2/100							
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	6.3 UNLESS OTHERWISE SPECIFIED							

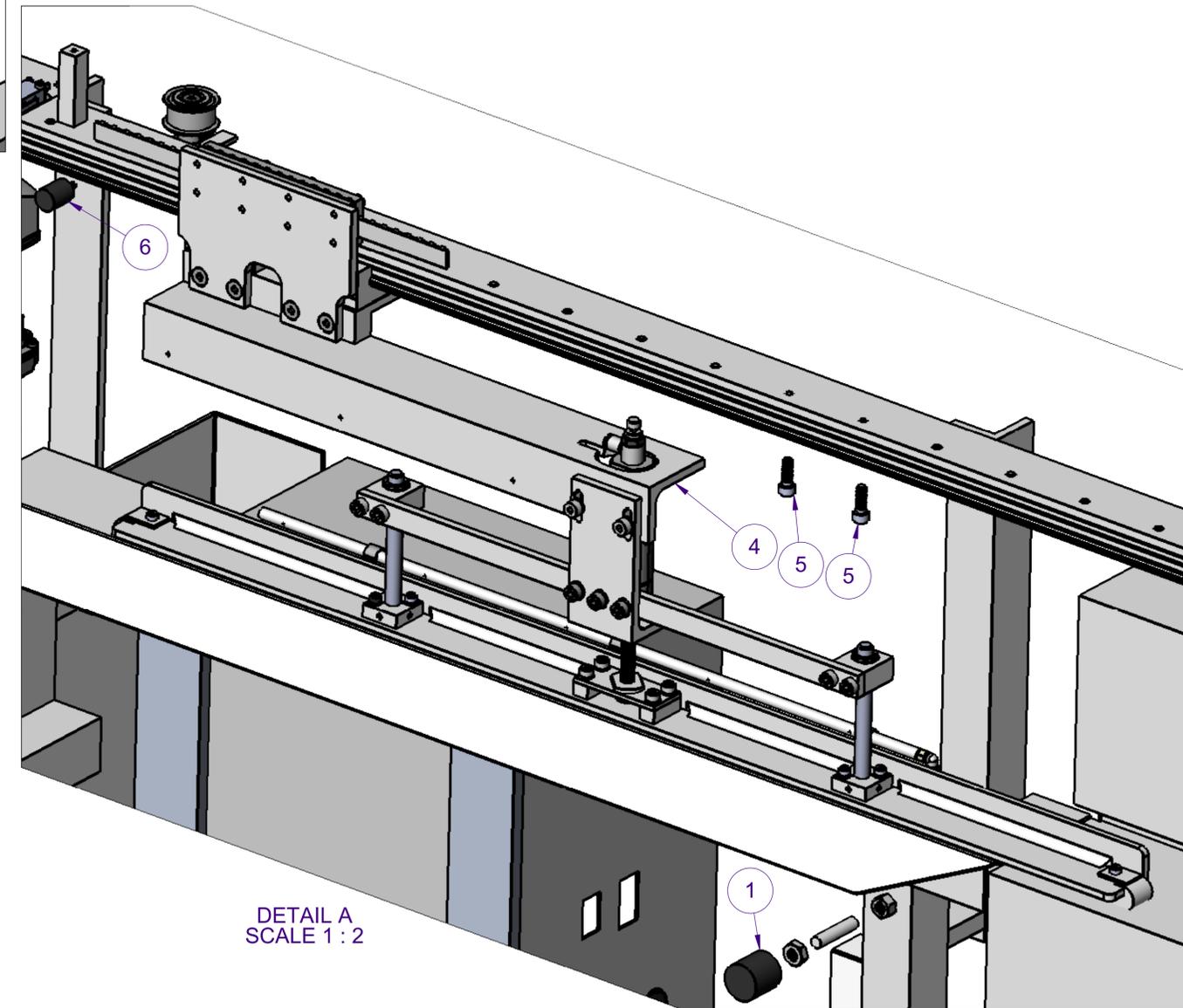
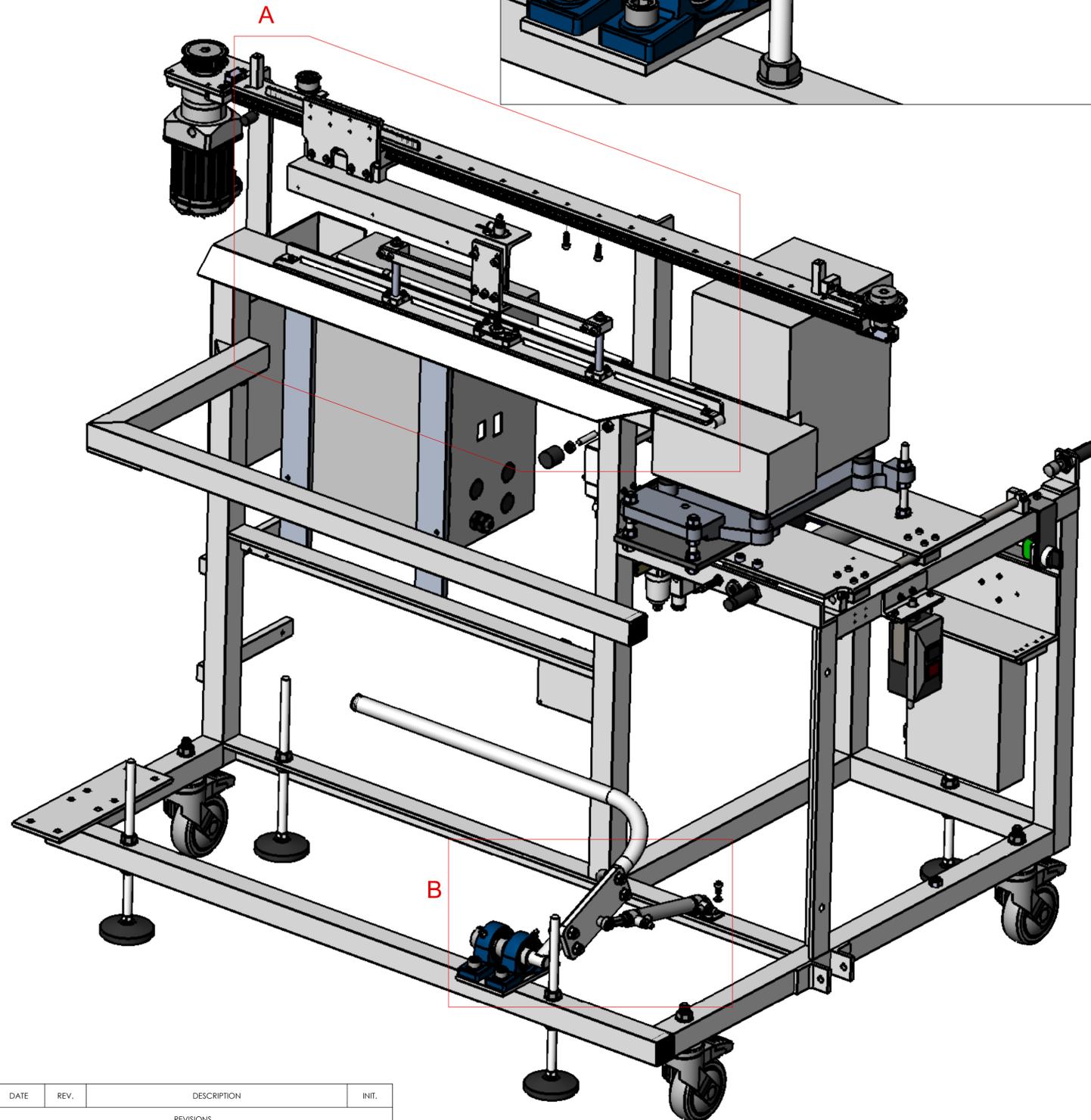
DATE	REV.	DESCRIPTION	INIT
REVISIONS			



DETAIL B
SCALE 1:1.5



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016129	ASM BUMPER	1
2	GSSC612	6MM SHCS L-12	4
3	GWFO600	FW M6	4
4	G016155	ASM, RAIL AND CLAMP	1
5	GSSC618	M6 X 18 SHCS	20
6	G014618	THREADED BUMPER	1
7	G019755	RIGHT STACKER ASM	1
8	G019757	ASM R STACKER AIR CYL	1



DETAIL A
SCALE 1:2

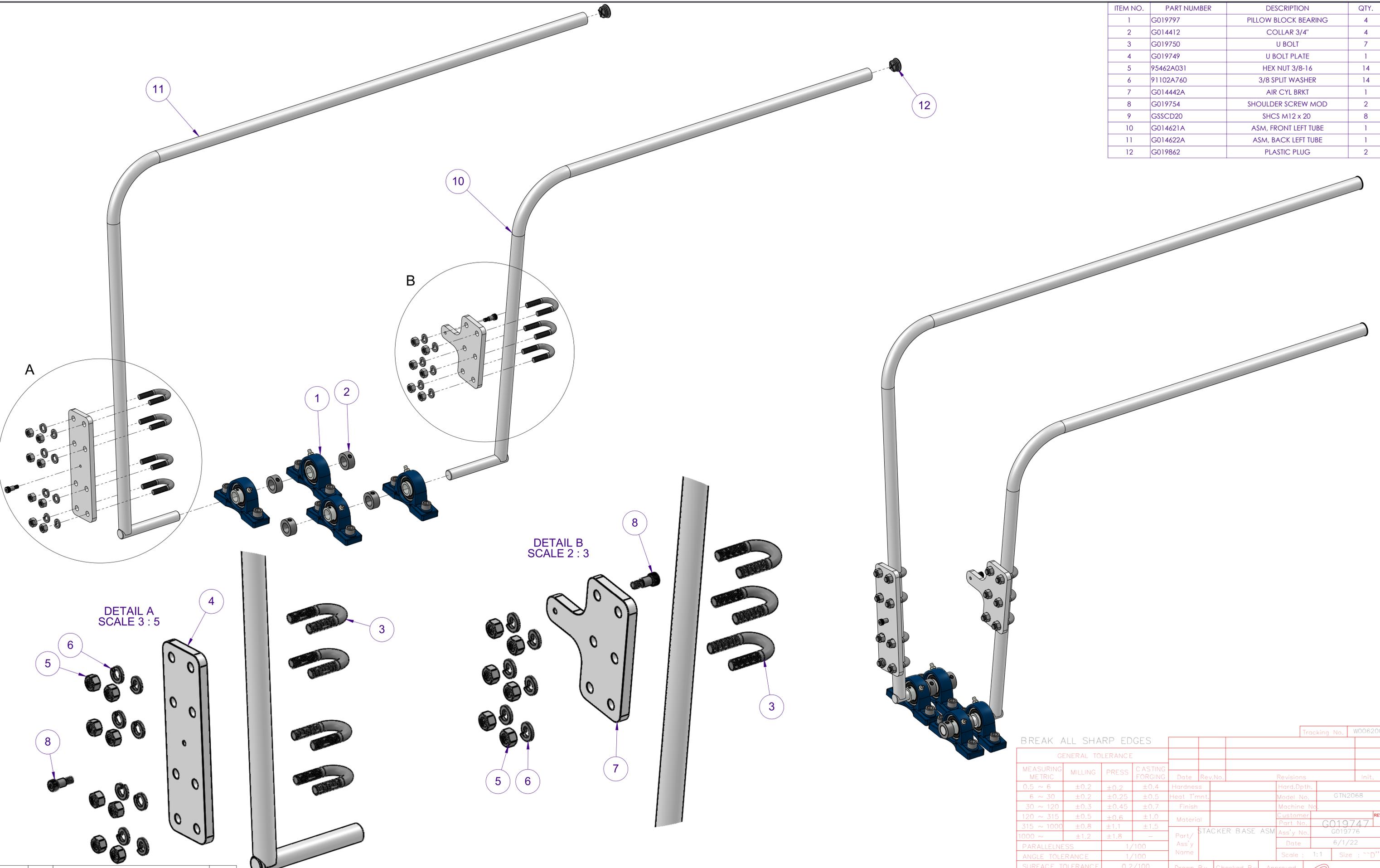
Tracking No.

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer Part No.	
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name		Part No.	GTN2068-5
1000 ~	±1.2	±1.8	-	Date		Ass'y No.	
PARALLELNESS	1/100			Scale :	1:4	Size :	"D"
ANGLE TOLERANCE	1/100			Drawn By	Checked By	Approved	
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED						

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019797	PILLOW BLOCK BEARING	4
2	G014412	COLLAR 3/4"	4
3	G019750	U BOLT	7
4	G019749	U BOLT PLATE	1
5	95462A031	HEX NUT 3/8-16	14
6	91102A760	3/8 SPLIT WASHER	14
7	G014442A	AIR CYL BRKT	1
8	G019754	SHOULDER SCREW MOD	2
9	GSSCD20	SHCS M12 x 20	8
10	G014621A	ASM, FRONT LEFT TUBE	1
11	G014622A	ASM, BACK LEFT TUBE	1
12	G019862	PLASTIC PLUG	2

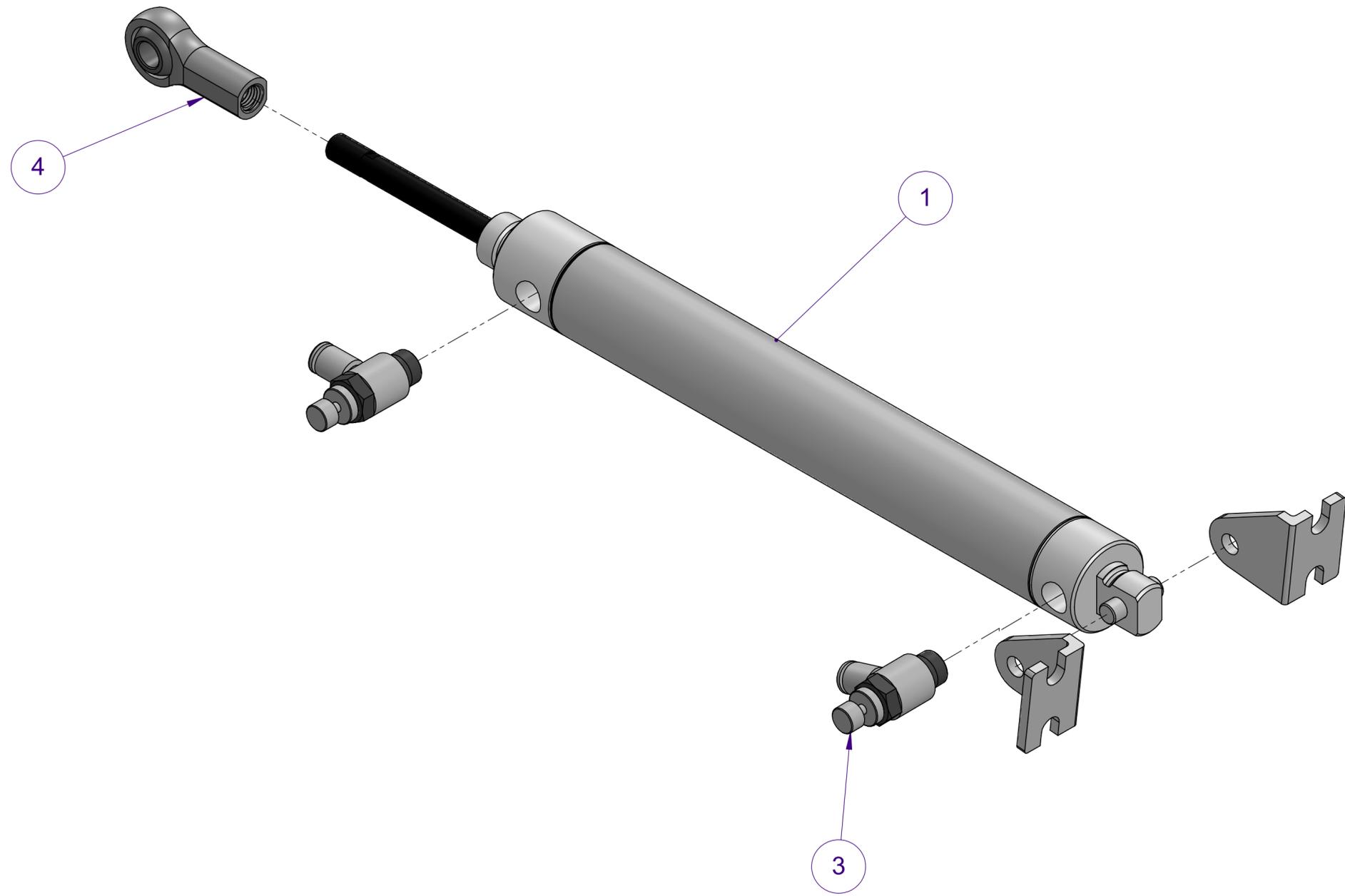


DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES				Tracking No. W006200	
GENERAL TOLERANCE				Date	Rev.No.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness	Revisions
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.	Hard.Dpth.
6 ~ 30	±0.2	±0.25	±0.5	Finish	Model No. GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Material	Machine No.
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	Customer
315 ~ 1000	±0.8	±1.1	±1.5	STACKER BASE ASM	Part No. G019747
1000 ~	±1.2	±1.8	-	Drawn By	Ass'y No. G019776
PARALLELNESS	1/100		Scale : 1:1	Checked By	Date 6/1/22
ANGLE TOLERANCE	1/100		Size : "D"	Approved	
SURFACE TOLERANCE	0.2/100				
ROUNDNESS	UNDER 30% TOLERANCE				
SURFACE FINISH	UNLESS OTHERWISE SPECIFIED				
NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED				



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014441	AIR CYL	1
2	G014437	PIVOT BRACKET	1
3	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
4	G014443	BALL JOINT	1



Tracking No. W006200

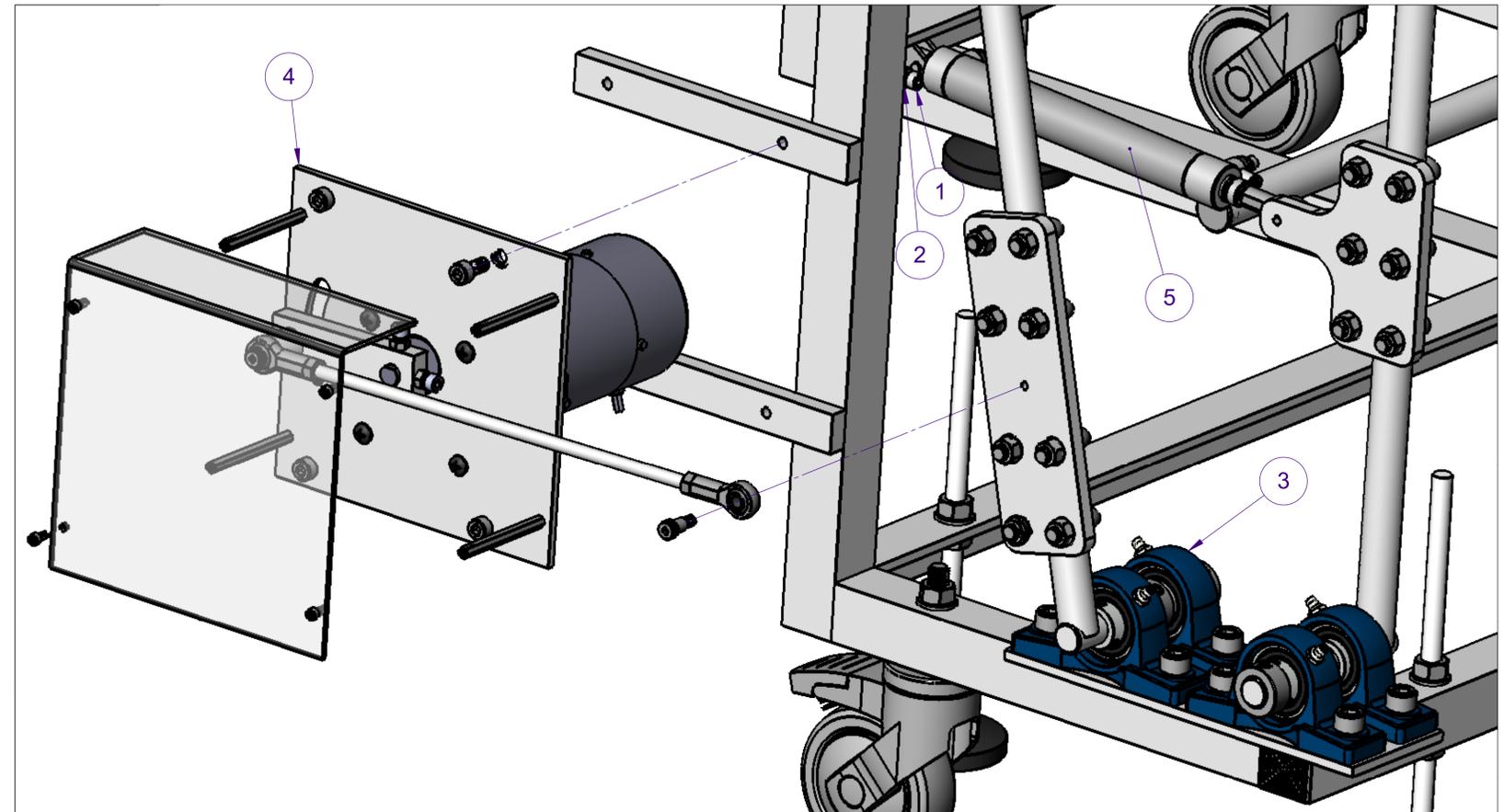
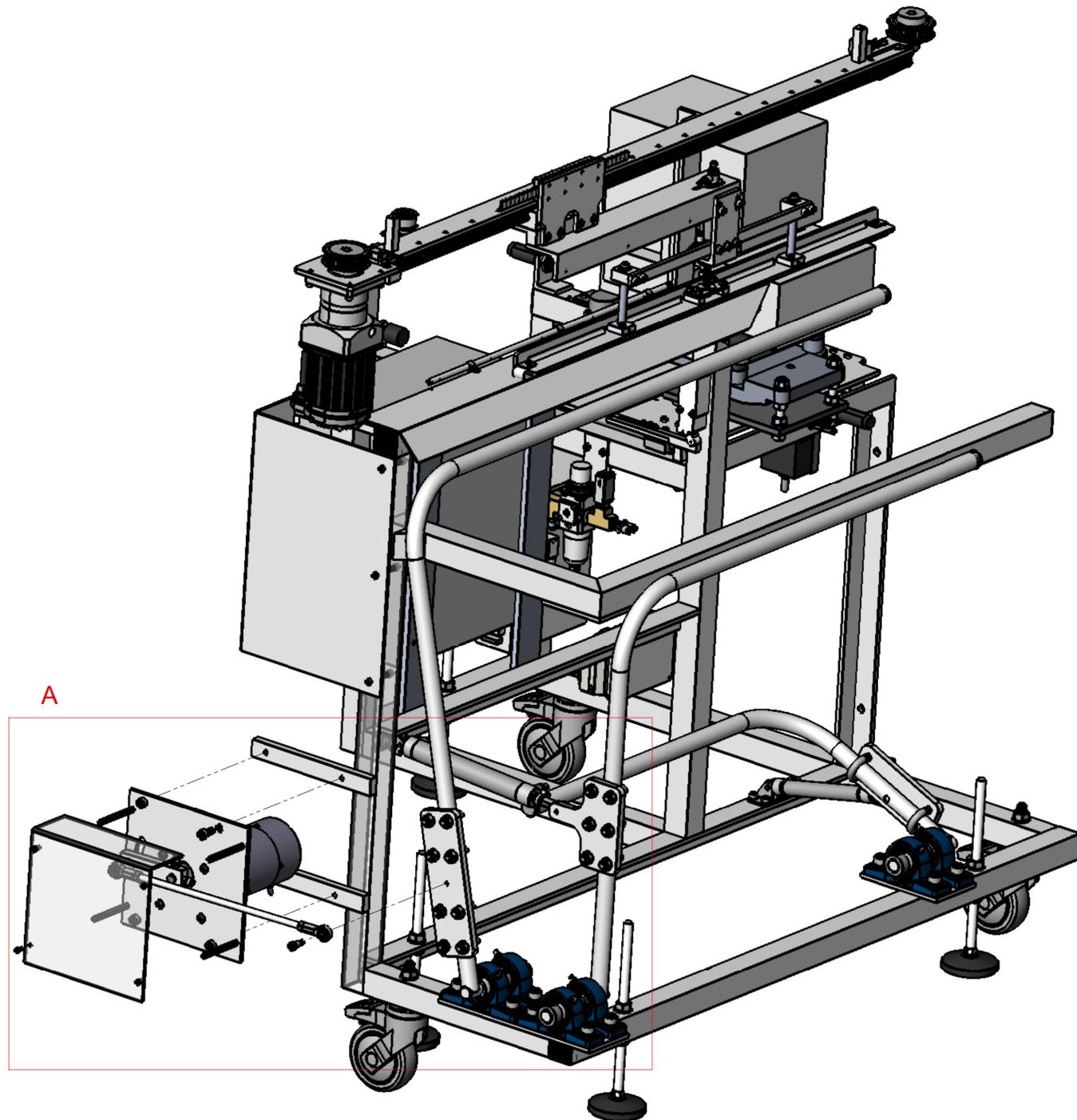
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.			GTN2068
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	REV
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G019751
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name	ASM, LEFT STACKER AIR CYL		Ass'y No. G019776
PARALLELNESS	1/100					Date	6/1/22
ANGLE TOLERANCE	1/100					Scale :	1:1 Size : "C"
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved	
ROUNDNESS	UNDER 30% TOLERANCE			TZ			
SURFACE FINISH NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED							

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GSSC612	6MM SHCS L-12	4
2	GWFO600	FW M6	4
3	G019747	STACKER BASE ASM	1
4	G019748	ASM AC MOTOR	1
5	G019751	ASM, LEFT STACKER AIR CYL	1



DETAIL A
SCALE 1:2

Tracking No. _____

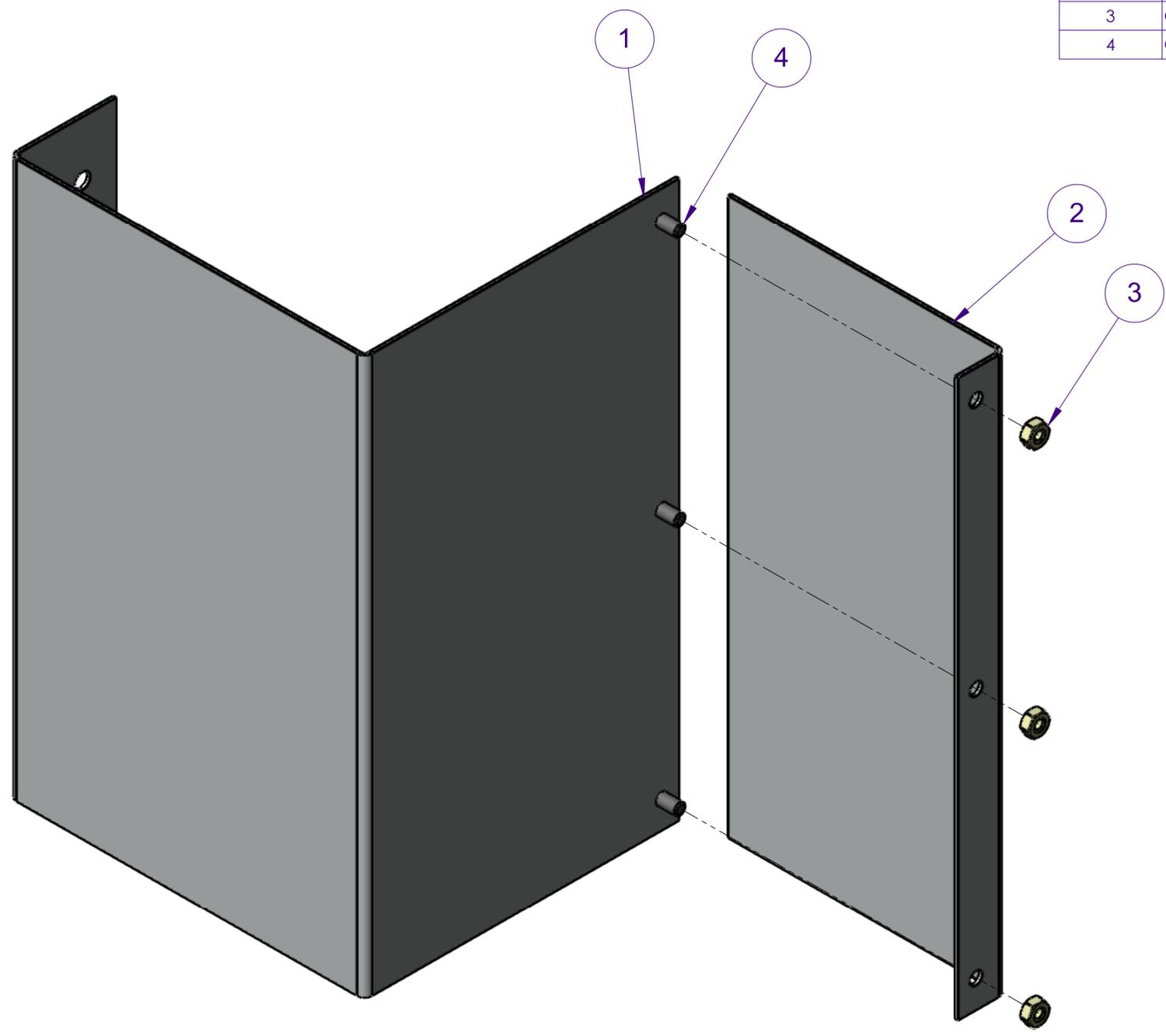
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer Part No.	
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	GTN2068-6
1000 ~	±1.2	±1.8	-	Part/ Ass'y Name		Ass'y No.	
PARALLELNESS	1/100			Date		Scale : 1:4	Size : "D"
ANGLE TOLERANCE	1/100			Drawn By	Checked By	Approved	
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED				UNLESS OTHERWISE SPECIFIED			



DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016126	GUARD 1A	1
2	G016127	GUARD 1B	1
3	GN00400	M4 NUT	3
4	GS0X408	M4 X 8 STUD	3



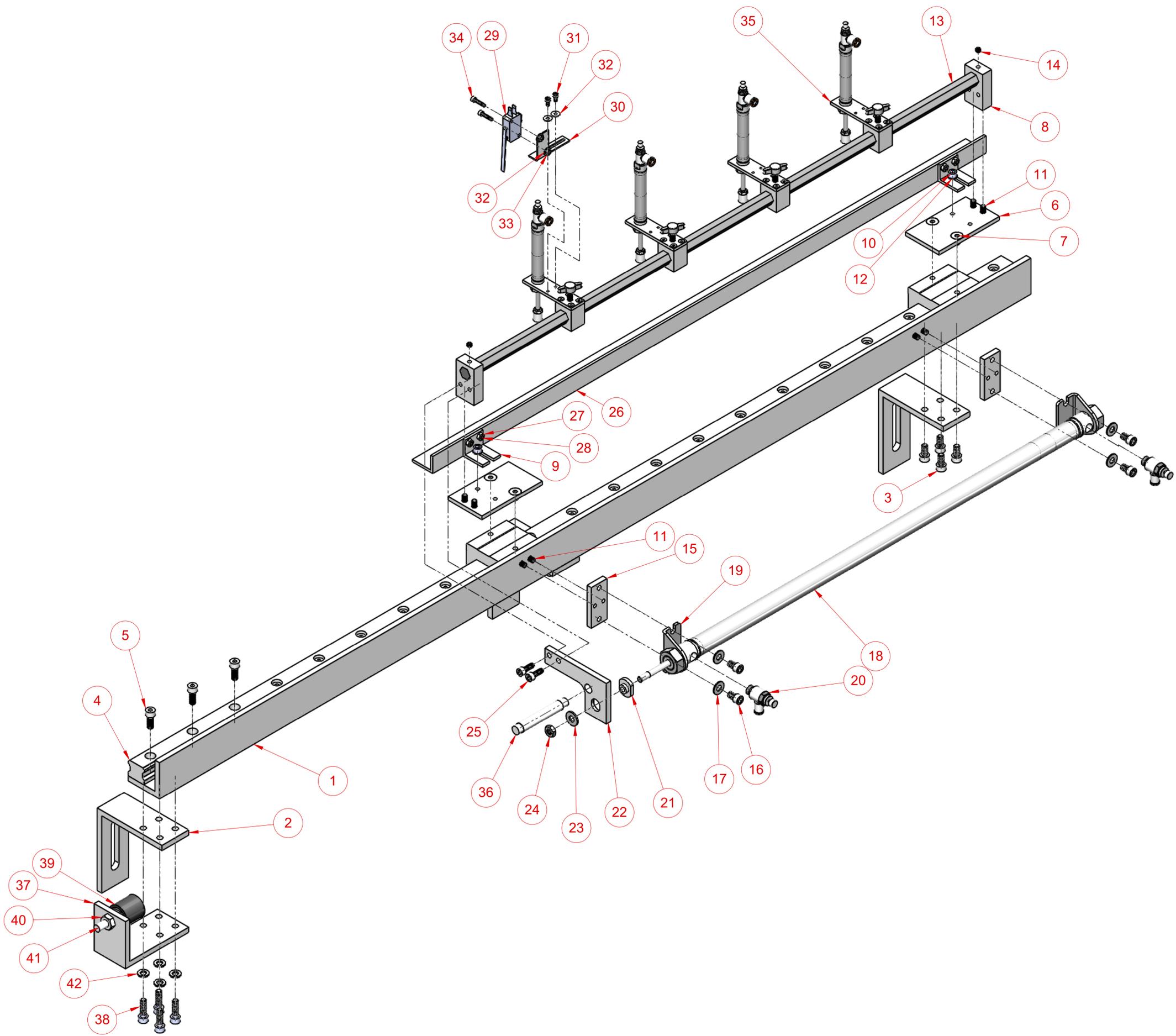
Tracking No. W006200

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	REV
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	SERVO GUARD ASM	Part No.	G016125
315 ~ 1000	±0.8	±1.1	±1.5	Date	6/1/22	Ass'y No.	G016125
1000 ~	±1.2	±1.8	-	Scale :	1:1	Size :	"C"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100			TZ			
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	63	UNLESS OTHERWISE SPECIFIED					

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			





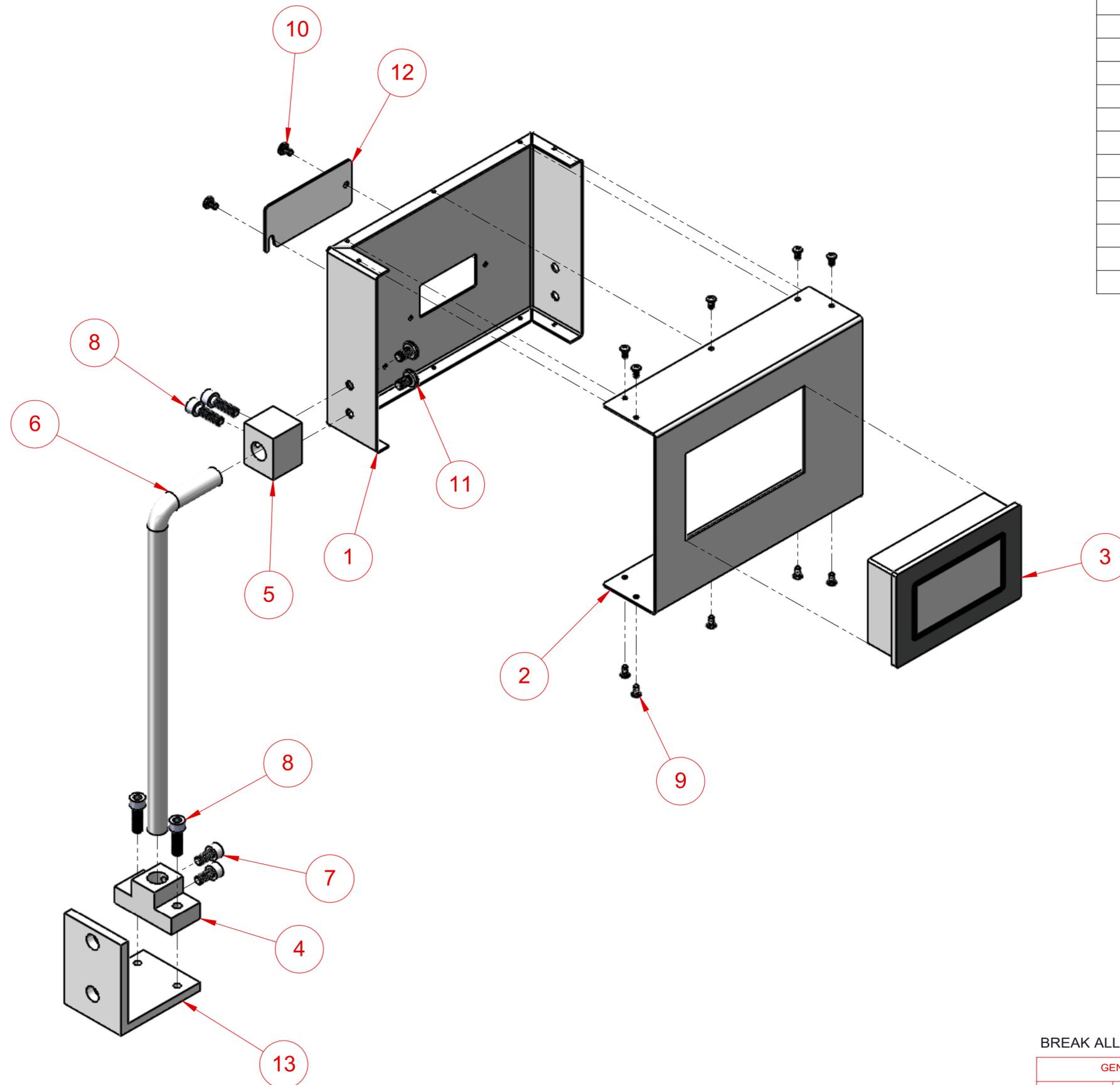
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014677	RAIL SUPPORT	1
2	G014678	ANGLE BRKT	3
3	GSSC612	SHCS M6X12	8
4	G014673	RAIL AND 2 BLOCKS	1
5	GSSC616	SHCS M6 X 16	21
6	G014682	BLOCK BASE	2
7	GSSF610	M6 X 10 FHCS	4
8	G014683	HEX MOUNT	2
9	G014689	ANGLE	2
10	GSSC508	M5X8 SHCS	2
11	GSSF512	M5 X 12 FHCS	8
12	GWFO500	M5 FW	2
13	G014681	HEX ROD, 1/2 X 29	1
14	GSSS504	SET SCRW M5 X 4	2
15	G014684	AIR CYL PLATE	2
16	GSSCN10	1/4-28 X 3/8 SHCS	4
17	GWFO000	1/4 FW	4
18	G014674	AIR CYL	1
19	G014675	MOUNTING BRKT	2
20	G1540900P00	Ftg, Flow Cntrl 1/8 NPT x 5/32 (D2B7)	2
21	G014685	1/4-28 JOINT	1
22	G014686	LINKAGE	1
23	G014687	OVERSIZED 1/4 WSHR	1
24	G014688	1/4-28 THIN NUT	1
25	GSSC514	M5 X 14 SHCS	2
26	G014679	TRAY	1
27	GN00400	M4 NUT	4
28	GSSF410	M4 X 10 FHCS	4
29	A003046	MICROSWITCH (A1B8)	1
30	G014695	SWITCH MOUNT	1
31	GSSC306	M3X6 SHCS	2
32	GWFO300	FLAT WASHER, M3	4
33	GN00300	HEX NUT, 3MM	2
34	GSSC314	SHCS M3 X 14	2
35	G014693	AIR CYL ASM	4
36	A003047	SHOCK ABSORBER (D3E2)	1
37	G014945	BUMPER BRKT	1
38	GSSC620	M6 X 20 SHCS	4
39	G014421	BUMPER	1
40	GN00P00	5/16-18 NUT	2
41	G014426	5/16-18 X 1 1/2 ROD	1
42	GWL0600	M6 LW	4

Tracking No. W006200

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5~6	±0.2	±0.2	±0.4	Hardness			
6~30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.	GTN2068
30~120	±0.3	±0.45	±0.7	Finish		Machine No.	
120~315	±0.5	±0.6	±1.0	Material		Customer Part No.	
315~1000	±0.8	±1.1	±1.5			Part No.	G014696
1000 ~	±1.2	±1.8	-			Ass'y No.	G014696
PARALLELNESS			1/100	Part/ Ass'y Name		Date	12/23/15
ANGLE TOLERANCE			1/100			Scale : 1:2	Size : "D"
SURFACE TOLERANCE			0.2/100	Drawn By	Checked By	Approved	
ROUNDNESS			UNDER 30% TOLERANCE				
SURFACE FINISH NOT TO EXCEED	63		UNLESS OTHERWISE SPECIFIED	TZ			

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G014948	PANEL FRONT	1
2	G007688	PANEL, BACK	1
3	G003915	DISPLAY	1
4	G007691	BRACKET, PANEL MOUNT	1
5	G007692	BRACKET, PANEL MOUNT	1
6	G014949	ROD, PANEL MOUNT	1
7	GSSC612	SHCS M6X12	2
8	GSSC620	M6 X 20 SHCS	4
9	GSPP306	SCREW 3 PNH, L6	10
10	GSPP406	M4 X 6 PNHD SCREW	2
11	GSPP610	M6X10 PNHD	2
12	G010371	SIDE COVER	1
13	G014947	PANEL BASE	1

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

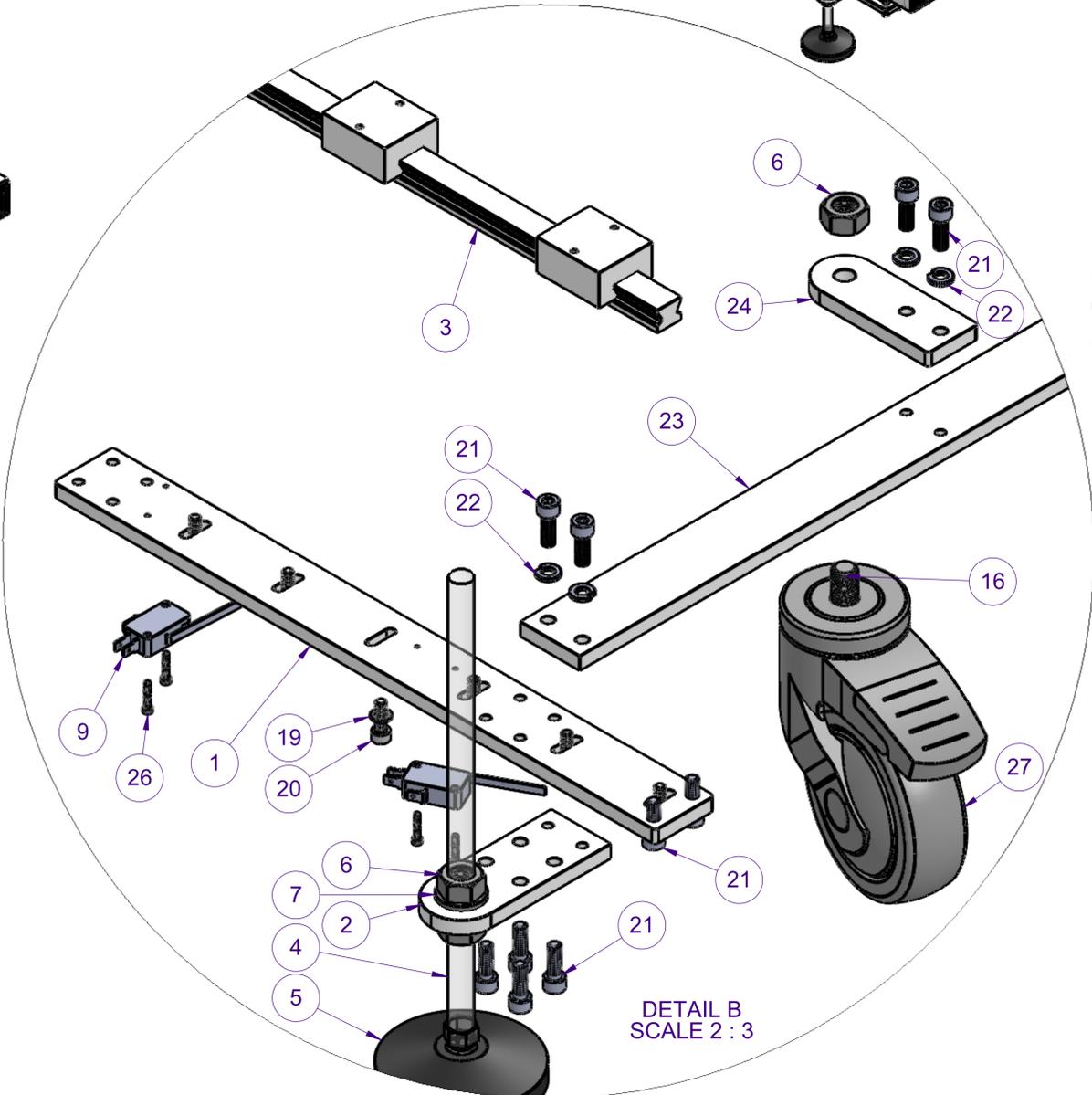
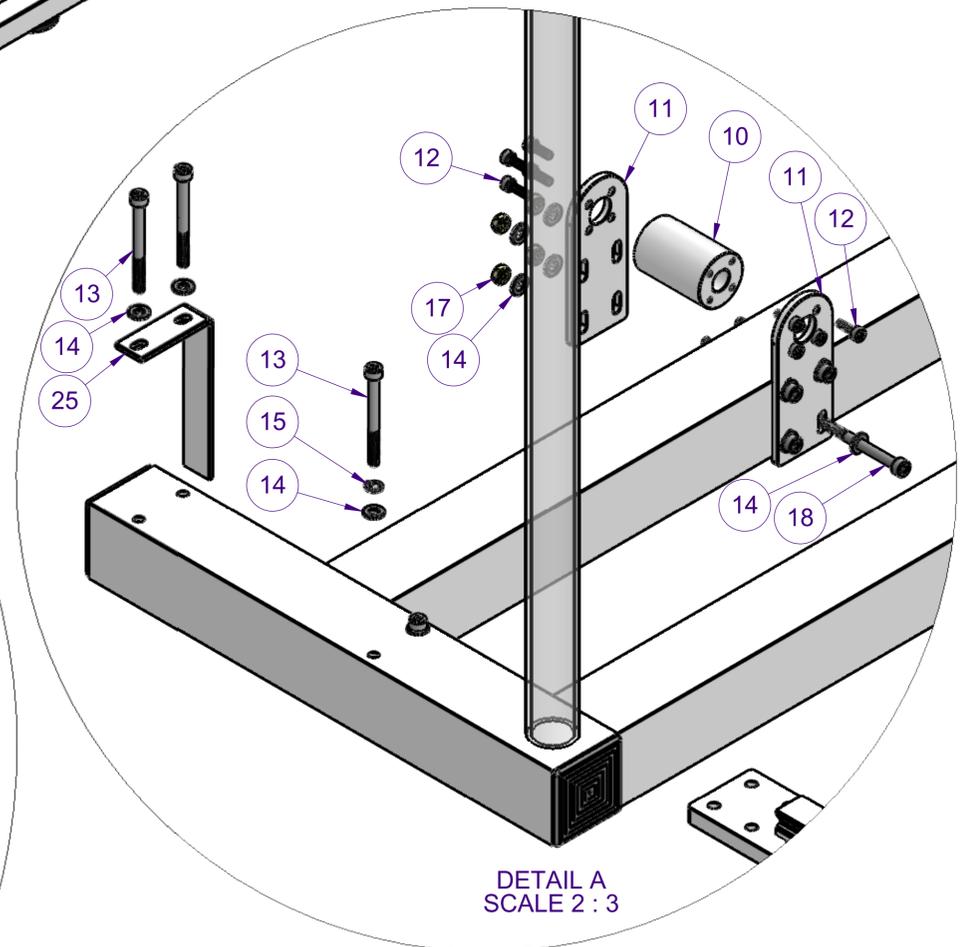
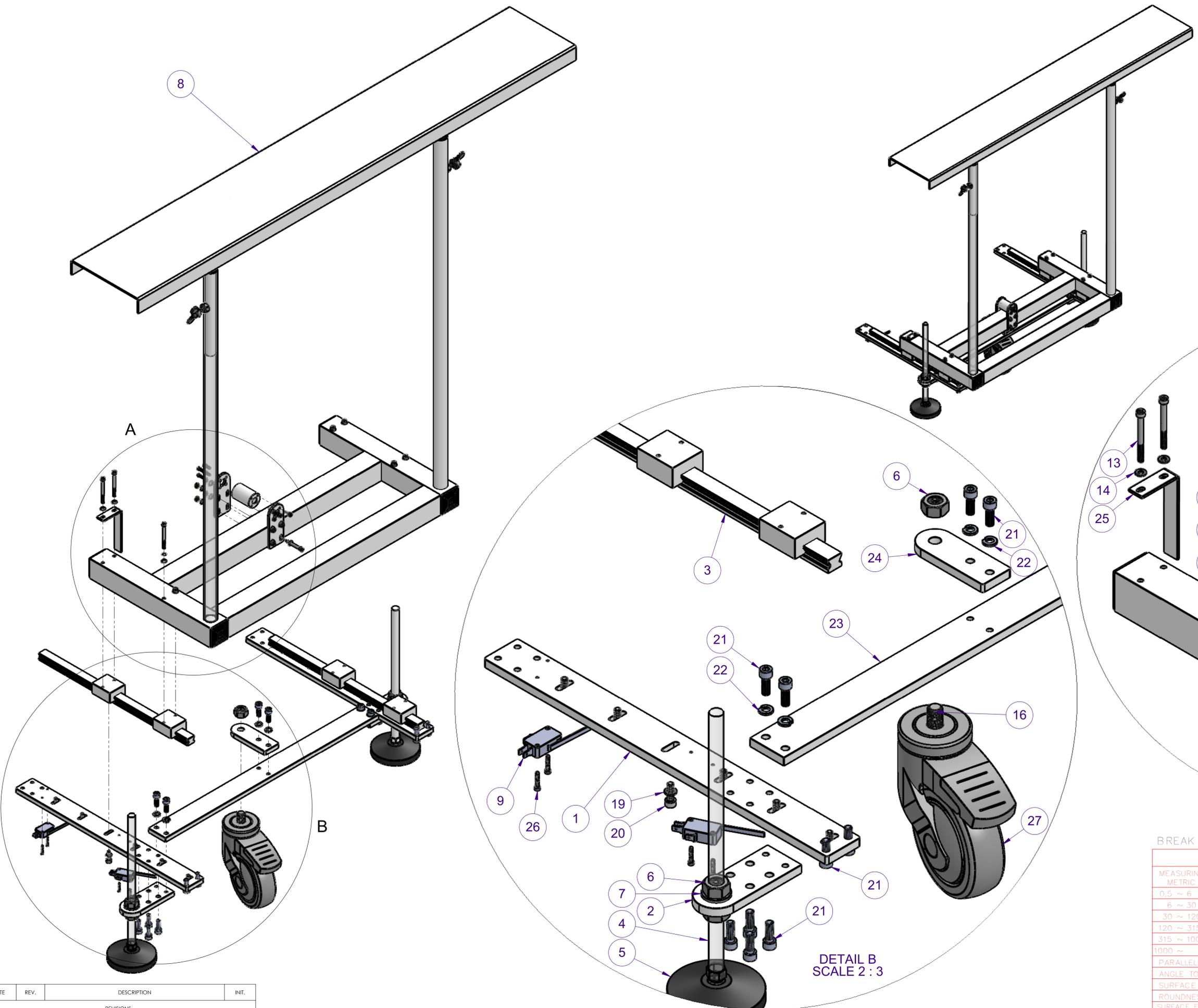
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5~6	±0.2	±0.2	±0.4	Heat T'mnt.		Model No.	
6~30	±0.2	±0.25	±0.5	Finish		Machine No.	
30~120	±0.3	±0.45	±0.7	Material		Customer	
120~315	±0.5	±0.6	±1.0	Part/ Ass'y Name	TOUCHPANEL & SUPPORT ASSY	Part No.	G014946
315~1000	±0.8	±1.1	±1.5			Ass'y No.	
1000 ~	±1.2	±1.8	-	Scale	1:2	Size	"C"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	63	UNLESS OTHERWISE SPECIFIED					

Tracking No.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019774	RAIL SUPPORT	2
2	G019777	BRACE	2
3	G019775	RAIL AND 2 BLOCKS	2
4	G015249	THREADED ROD, M12 X 250	2
5	G009428	LEVELING FOOT BASE (W4-5H)	2
6	GN00D00	M12 NUT	5
7	GWFD000	M12 FW	4
8	G016219A	OP TABLE ASM	1
9	A003046	MICROSWITCH (A1B8)	2
10	G019778	NUT	1
11	G019781	NUT PLATE	2
12	GSSC310	M3X10 SHCS	8
13	GSSC445	SHCS 4MM L-45	8
14	GWFO400	WASHER, M4 FLAT	16
15	GWLO400	LW M4	6
16	90128A297	M12 x 30 SHCS	1
17	GN00400	M4 NUT	4
18	GSSC450	SHCS M4 x 50	4
19	GWFO500	WASHER, M5 FLAT	12
20	GSSC516	M5 X 16 SHCS	12
21	GSSC618	M6 X 18 SHCS	18
22	GWLO600	M6 LW	14
23	G019782	SUPPORT BAR	1
24	G019783	CASTER BASE	1
25	G019784	SWITCH BRACKET	1
26	91292A017	M2.5 x 14 SHCS	4
27	G007130	CASTER (W9-6A)	1



Tracking No. W006200

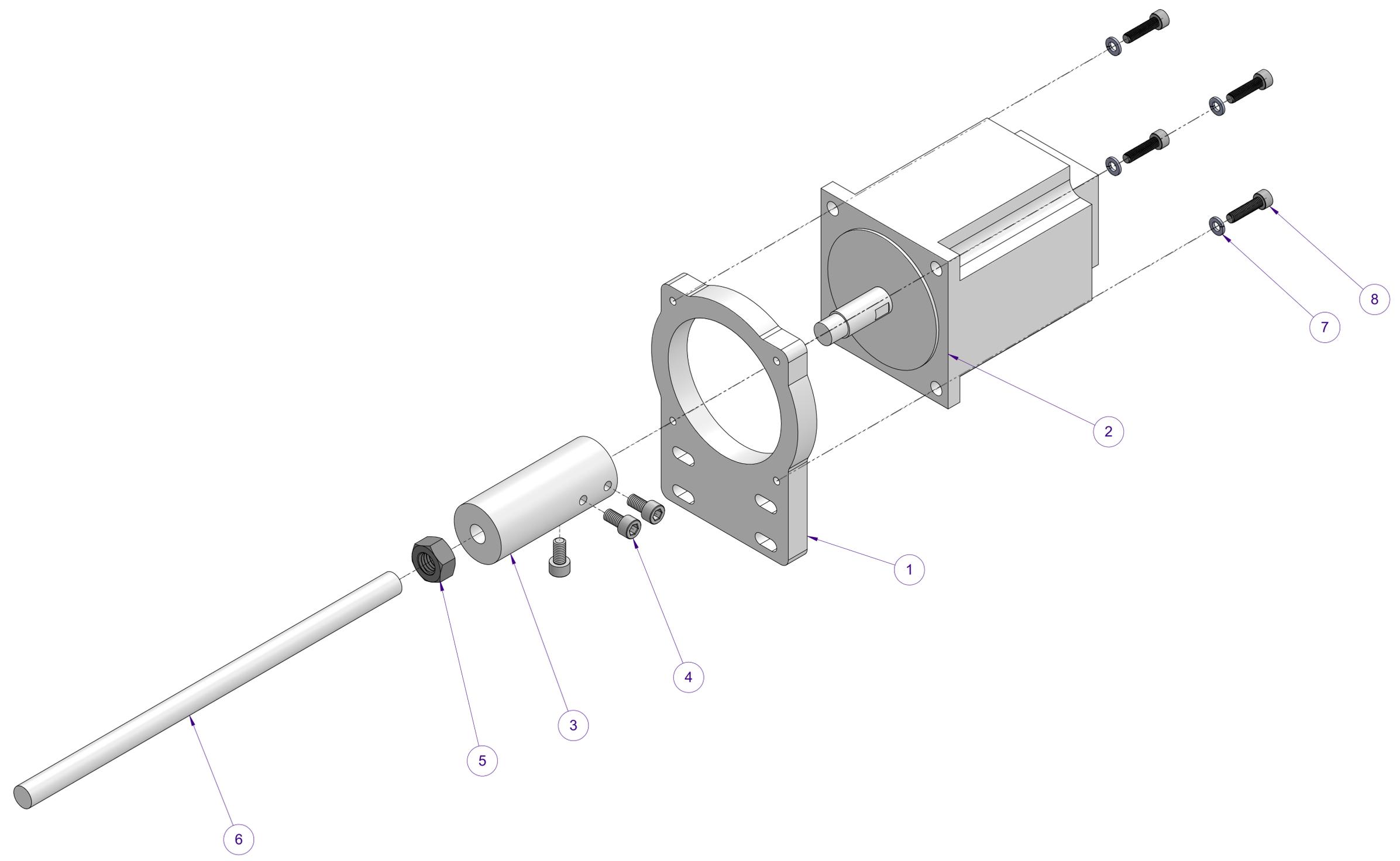
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions		Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	GTN2068	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.		
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer		
315 ~ 1000	±0.8	±1.1	±1.5			Part No.	G019776	REV
1000 ~	±1.2	±1.8	-			Ass'y No.	G019776	
PARALLELNESS	1/100			Part/ Ass'y Name	SLIDE ASM	Date	6/1/22	
ANGLE TOLERANCE	1/100			Scale :	1:1	Size :	"D"	
SURFACE TOLERANCE	0.2/100			Drawn By	Checked By	Approved		
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED			TZ				

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019771	STEP MOTOR PLATE	1
2	G019772	STEPPER MOTOR	1
3	G019773	COUPLING	1
4	GSSC612	6MM SHCS L-12	3
5	GN00D00	M12 NUT	1
6	G019779	M12 x 1.75 THREADED ROD	1
7	GWL0500	WASHER, M5 LOCK	4
8	GSSC520	M5 X 20 SHCS	4



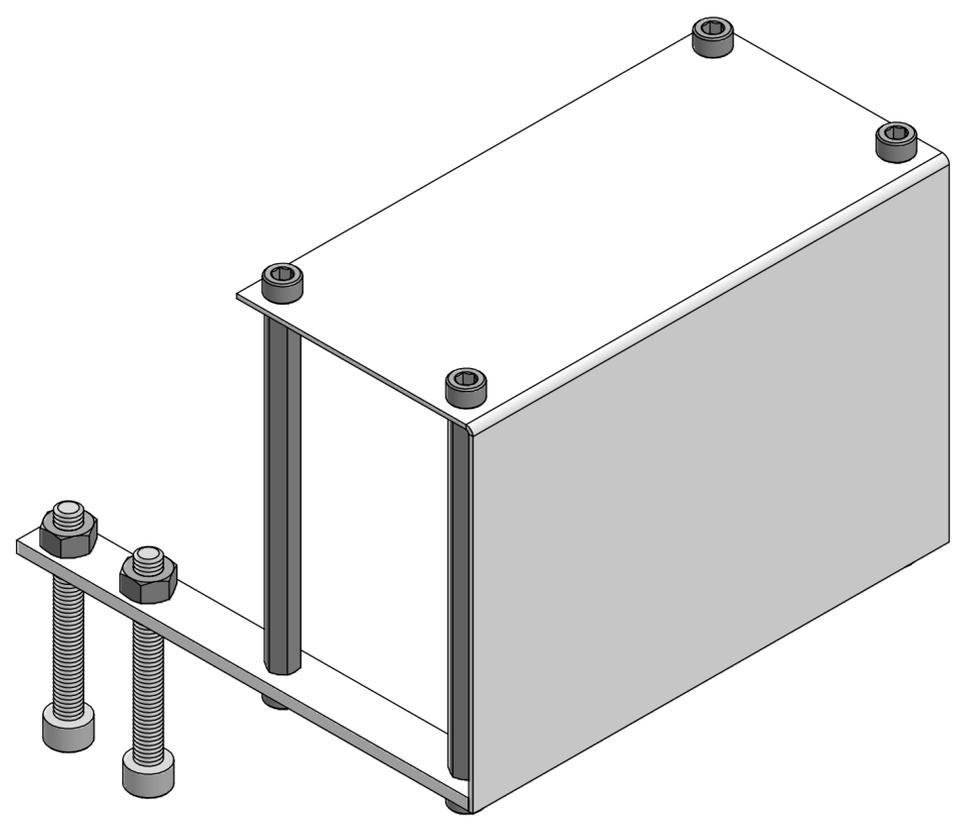
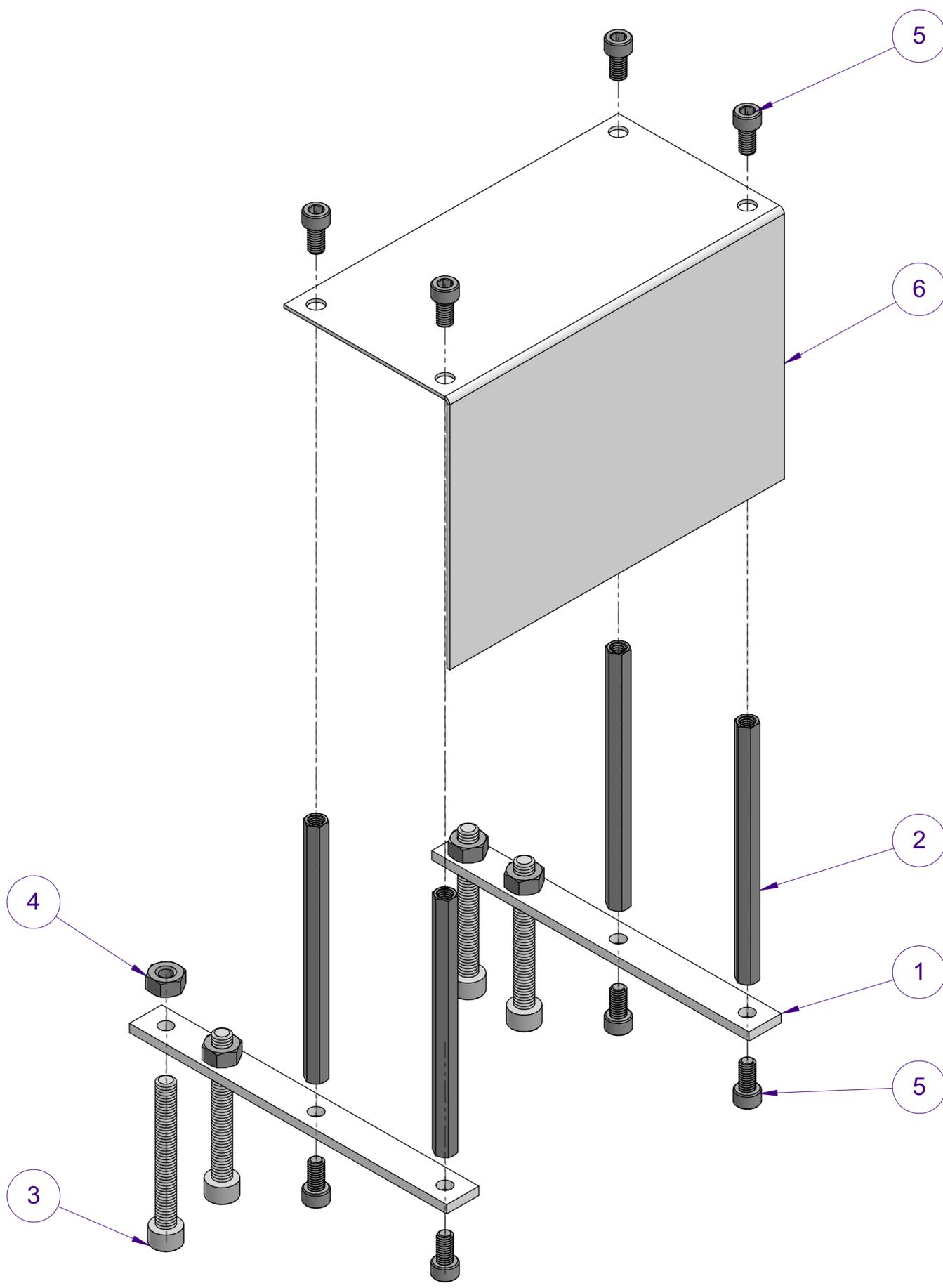
Tracking No. W006200

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer Part No.	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	STEP MOTOR ASM	Ass'y No.	G019770
315 ~ 1000	±0.8	±1.1	±1.5	Date		Date	6/1/22
1000 ~	±1.2	±1.8	-	Scale	1:1	Size	~D"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED			TZ			

DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G019787	BAR	2
2	91920A046	Female Threaded Hex Standoff	4
3	GSSC650	M6 x 50 SHCS	4
4	GN00600	NUT, M6 HEX	4
5	90128A940	10-32 x 3/8 SHCS	8
6	G019788	GUARD	1



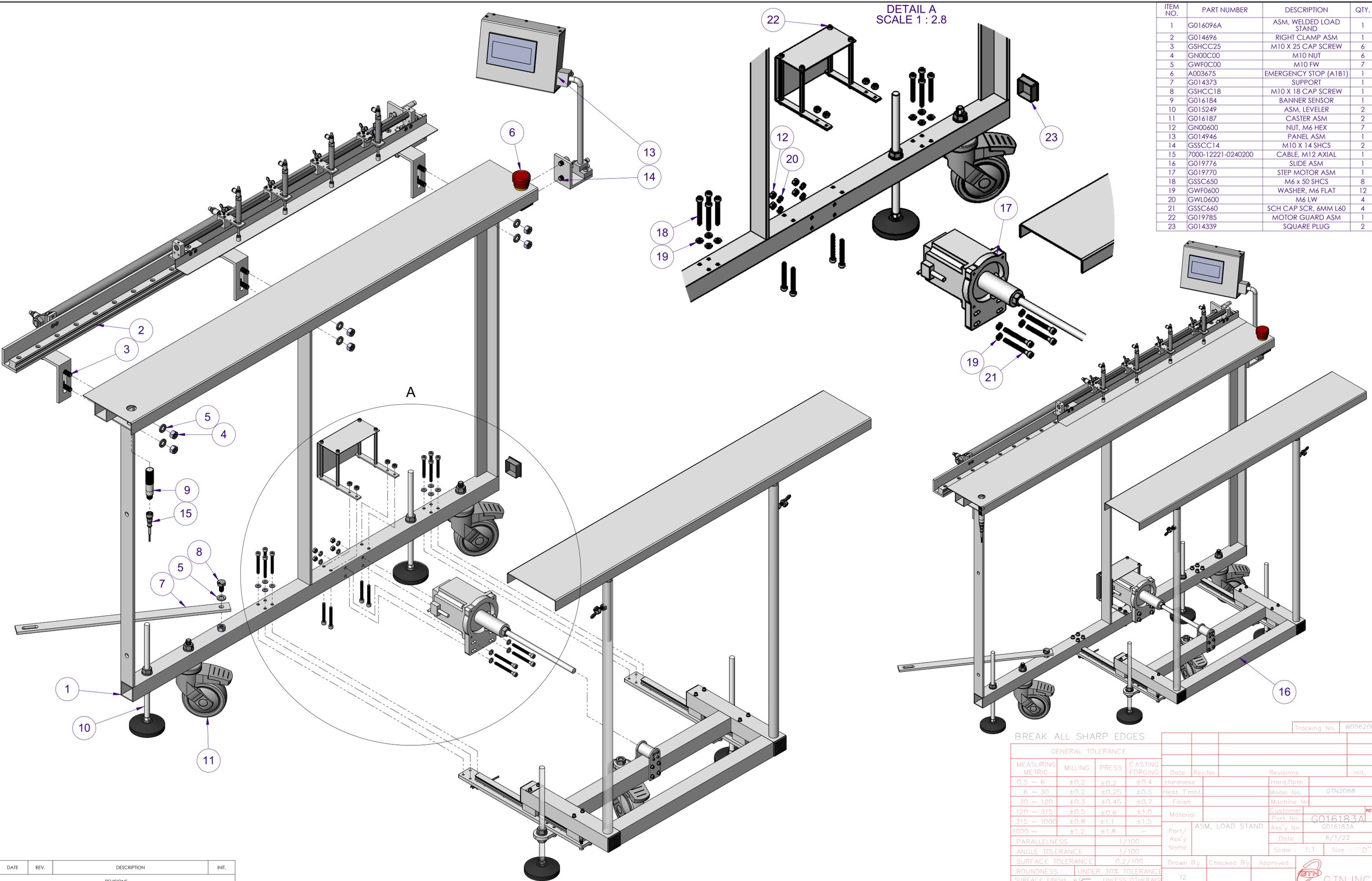
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			

BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer	REV
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	MOTOR GUARD ASM	Part No.	G019785
315 ~ 1000	±0.8	±1.1	±1.5	Date	6/1/22	Ass'y No.	G019785
1000 ~	±1.2	±1.8	-	Scale :	1:1	Size :	"C"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100			TZ			
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED 63 UNLESS OTHERWISE SPECIFIED							

Tracking No. W006200

GTN, INC.



DETAIL A
SCALE 1 : 2.8

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016096A	ASM, WELDED LOAD STAND	1
2	G014696	RIGHT CLAMP ASM	1
3	GSHCC25	M10 X 25 CAP SCREW	6
4	GN00C00	M10 NUT	6
5	GWFOC00	M10 FW	7
6	A003675	EMERGENCY STOP (A1B1)	1
7	G014373	SUPPORT	1
8	GSHCC18	M10 X 18 CAP SCREW	1
9	G016184	BANNER SENSOR	1
10	G015249	ASM, LEVELER	2
11	G016187	CASTER ASM	2
12	GN00600	NUT, M6 HEX	7
13	G014946	PANEL ASM	1
14	GSSCC14	M10 X 14 SHCS	2
15	7000-12221-0240200	CABLE, M12 AXIAL	1
16	G019776	SLIDE ASM	1
17	G019770	STEP MOTOR ASM	1
18	GSSC650	M6 x 50 SHCS	8
19	GWFO600	WASHER, M6 FLAT	12
20	GWLO600	M6 LW	4
21	GSSC660	SCH CAP SCR, 6MM L60	4
22	G019785	MOTOR GUARD ASM	1
23	G014339	SQUARE PLUG	2

Tracking No. W006200

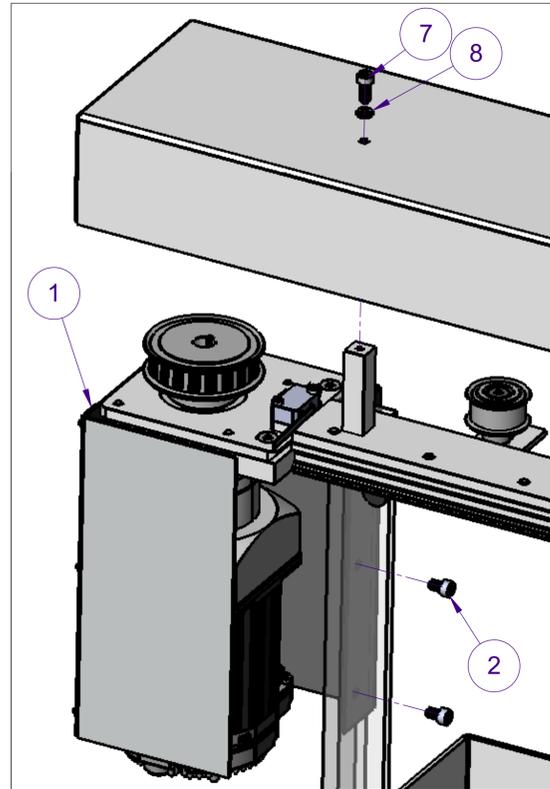
BREAK ALL SHARP EDGES

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING	Hardness		Hard.Dpth.	
0.5 ~ 6	±0.2	±0.2	±0.4	Heat Tmnt.		Model No.	GTN2068
6 ~ 30	±0.2	±0.25	±0.5	Finish		Machine No.	
30 ~ 120	±0.3	±0.45	±0.7	Material		Customer Part No.	
120 ~ 315	±0.5	±0.6	±1.0	Part/ Ass'y Name	ASM, LOAD STAND	Ass'y No.	G016183A
315 ~ 1000	±0.8	±1.1	±1.5	Date		Date	6/1/22
1000 ~	±1.2	±1.8	-	Scale :	1:1	Size :	"D"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH NOT TO EXCEED	UNLESS OTHERWISE SPECIFIED			TZ			

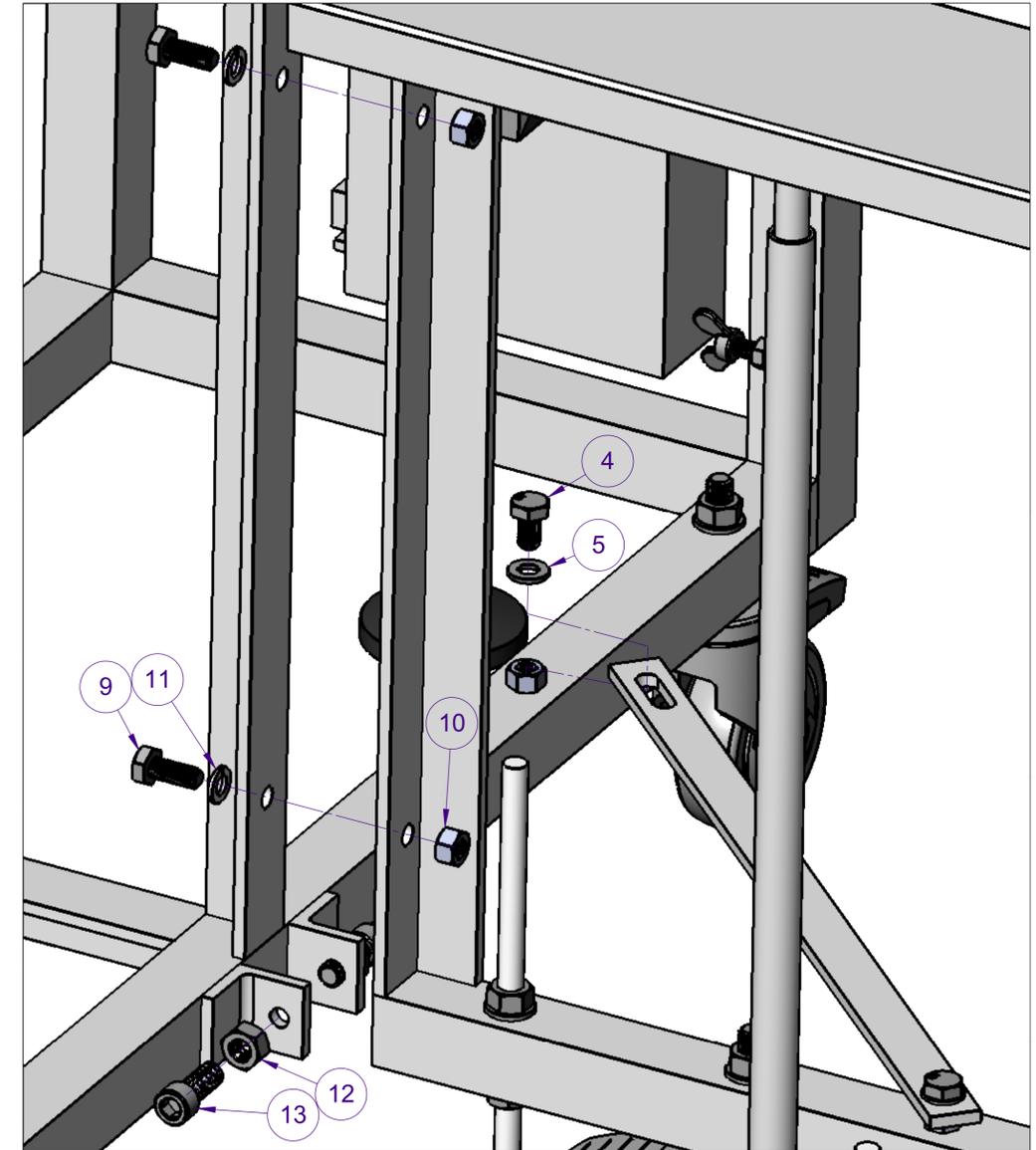
DATE	REV.	DESCRIPTION	INIT.
REVISIONS			



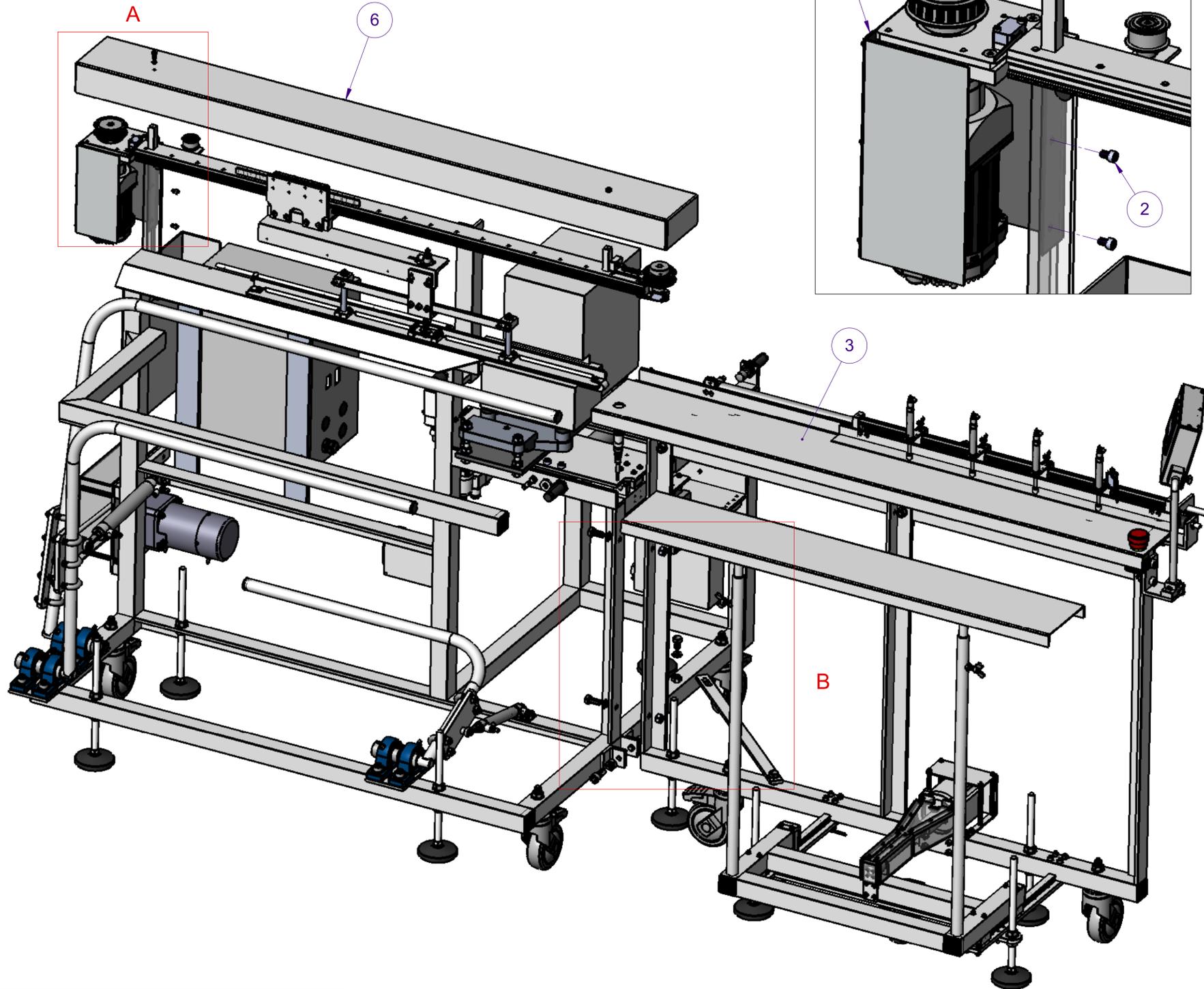
DETAIL A
SCALE 1 : 2



DETAIL B
SCALE 1 : 1.7



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G016125	SERVO GUARD ASM	1
2	GSSC508	M5X8 SHCS	3
3	G016183A	ASM, LOAD STAND	1
4	GSHCC18	M10 X 18 CAP SCREW	1
5	GWFOC00	M10 FW	1
6	G014662	COVER	1
7	GSSC512	M5 X 12 SHCS	2
8	GWLO500	WASHER, M5 LOCK	2
9	GSHCC25	M10 X 25 CAP SCREW	2
10	GN00C00	M10 NUT	2
11	GWLOC00	M10 LW	2
12	GN00D00	M12 NUT	2
13	90128A297	M12 x 30 SHCS	2



BREAK ALL SHARP EDGES

Tracking No.

GENERAL TOLERANCE				Date	Rev.No.	Revisions	Init.
MEASURING METRIC	MILLING	PRESS	CASTING FORGING				
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.	
6 ~ 30	±0.2	±0.25	±0.5	Heat Tmnt.		Model No.	
30 ~ 120	±0.3	±0.45	±0.7	Finish		Machine No.	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer Part No.	
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name		Ass'y No.	GTN2068-7
1000 ~	±1.2	±1.8	-	Date		Scale : 1:5	Size : "D"
PARALLELNESS	1/100			Drawn By	Checked By	Approved	
ANGLE TOLERANCE	1/100						
SURFACE TOLERANCE	0.2/100						
ROUNDNESS	UNDER 30% TOLERANCE						
SURFACE FINISH	NOT TO EXCEED		UNLESS OTHERWISE SPECIFIED				



DATE	REV.	DESCRIPTION	INIT.
REVISIONS			